Altivar 71

Installation manual

Retain for future use



Variable speed drives for asynchronous motors

0.37 KW (0.5 HP)...45 KW (60 HP) / 200 - 240V 0.75 KW (1 HP)...75 KW (100 HP) / 380 - 480V



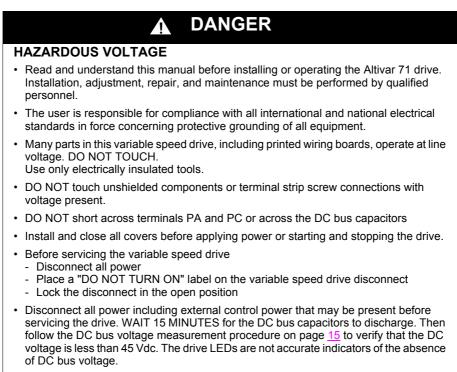




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Read and understand these instructions before you begin any procedure with this drive.



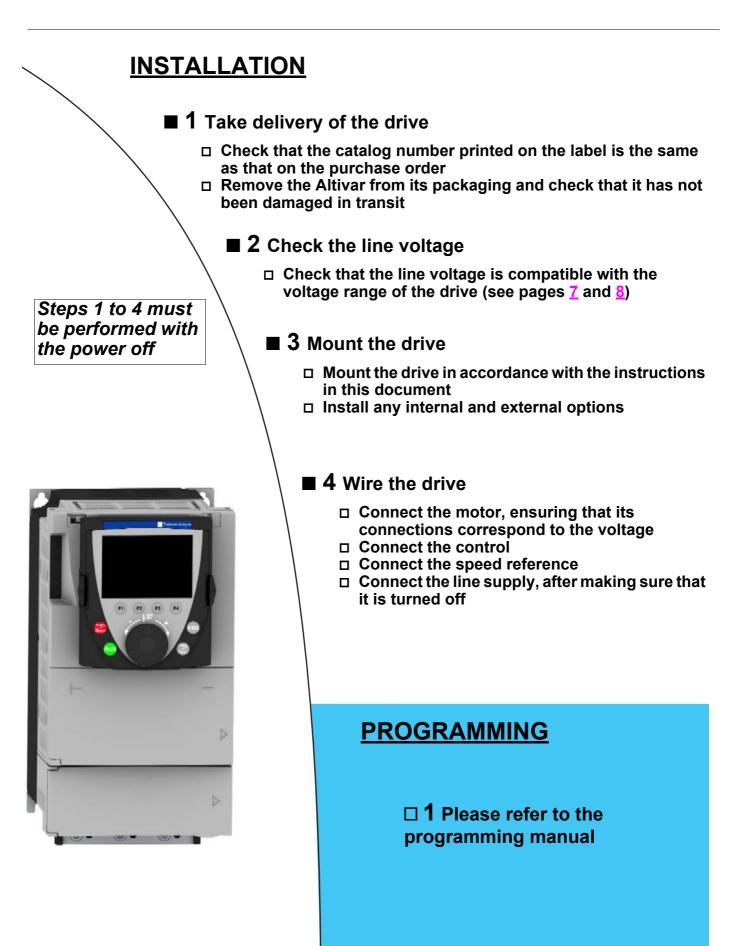
Electric shock will result in death or serious injury.

CAUTION

IMPROPER DRIVE OPERATION

- If the drive is not switched on for a long period, the performance of its electrolytic capacitors will be reduced.
- If it is stopped for a prolonged period, turn the drive on every two years for at least 5 hours to restore the performance of the capacitors, then check its operation. It is recommended that the drive is not connected directly to the line voltage. The voltage should be increased gradually using an adjustable AC source.

Failure to follow these instructions can result in equipment damage.



Handling and storage

To protect the drive prior to installation, handle and store the device in its packaging. Ensure that the ambient conditions are acceptable.

CAUTION

DAMAGED EQUIPMENT

Do not operate or install any drive that appears damaged. Failure to follow this instruction can result in equipment damage.

Handling on installation



ALTIVAR 71 drives up to ratings ATV71HD15M3X and ATV71HD18N4 can be removed from their packaging and installed without a handling device.

A hoist must be used with higher ratings; for this reason they are fitted with handling "lugs". The precautions described below must be observed.

Precautions

Read and understand the instructions in the "programming manual".

CAUTION

INCOMPATIBLE LINE VOLTAGE

Before powering up and configuring the drive, ensure that the line voltage is compatible with the supply voltage range shown on the drive nameplate. The drive may be damaged if the line voltage is not compatible.

Failure to follow this instruction can result in equipment damage.

DANGER

UNINTENDED EQUIPMENT OPERATION

- Before switching on and configuring the Altivar 71, check that the PWR (POWER REMOVAL) input is deactivated (at state 0) in order to prevent unexpected starts.
- Before switching on or on exiting the configuration menus, check that the inputs assigned to the run command are deactivated (at state 0) since they can cause the motor to start immediately.

Failure to follow these instructions will result in death or serious injury.



If the safety of personnel requires the prohibition of unwanted or unexpected starts, electronic locking is performed by the Altivar 71's Power Removal function.

This function requires the use of connection diagrams conforming to category 3 of standard EN 954-1 and safety integrity level 2 according to IEC/EN 61508.

The Power Removal function takes priority over any run command.

Single phase supply voltage: 200...240 V 50/60 Hz

3-phase motor 200...240 V

Motor		Line supp	ly (input)	r (input) Drive (output)			Altivar 71			
Power indicated on plate (1)		Max. line c	current (2)	Max. prospective line lsc	Apparent power	Max. inrush current (3)	Nominal current In (1)	Max. transient current for (1)		Reference (5)
		at 200 V	at 240 V					60 s	2 s	
kW	HP	A	А	kA	kVA	А	A	А	А	
0.37	0.5	6.9	5.8	5	1.4	9.6	3	4.5	4.9	ATV71H075M3(4)
0.75	1	12	9.9	5	2.4	9.6	4.8	7.2	7.9	ATV71HU15M3(4)
1.5	2	18.2	15.7	5	3.7	9.6	8	12	13.2	ATV71HU22M3(4)
2.2	3	25.9	22.1	5	5.3	9.6	11.0	16.5	18.1	ATV71HU30M3(4)
3	-	25.9	22	5	5.3	9.6	13.7	20.6	22.6	ATV71HU40M3(4)(6)
4	5	34.9	29.9	22	7	9.6	17.5	26.3	28.8	ATV71HU55M3(4)(6)
5.5	7.5	47.3	40.1	22	9.5	23.4	27.5	41.3	45.3	ATV71HU75M3(4)(6)

3-phase supply voltage: 200...240 V 50/60 Hz

3-phase motor 200...240 V

Motor	Line supply (input)				Drive (ou	tput)	Altivar 71			
Power indicated on plate (1)		Max. line c	current (2)	Max. prospective line Isc	Apparent power	Max. inrush current (3)	Nominal current In (1)	Max. tra current		Reference (5)
		at 200 V	at 240 V					60 s	2 s	
kW	HP	A	А	kA	kVA	А	А	А	А	
0.37	0.5	3.5	3.1	5	1.3	9.6	3	4.5	4.9	ATV71H037M3(4)
0.75	1	6.1	5.3	5	2.2	9.6	4.8	7.2	7.9	ATV71H075M3(4)
1.5	2	11.3	9.6	5	4	9.6	8	12	13.2	ATV71HU15M3(4)
2.2	3	15	12.8	5	5.3	9.6	11	16.5	18.1	ATV71HU22M3(4)
3	-	19.3	16.4	5	6.8	9.6	13.7	20.6	22.6	ATV71HU30M3(4)
4	5	25.8	22.9	5	9.2	9.6	17.5	26.3	28.8	ATV71HU40M3(4)
5.5	7.5	35	30.8	22	12.4	23.4	27.5	41.3	45.3	ATV71HU55M3(4)
7.5	10	45	39.4	22	15.9	23.4	33	49.5	54.5	ATV71HU75M3(4)
11	15	53.3	45.8	22	18.8	93.6	54	81	89.1	ATV71HD11M3X(4)
15	20	71.7	61.6	22	25.1	93.6	66	99	109	ATV71HD15M3X(4)
18.5	25	77	69	22	27.7	100	75	112	124	ATV71HD18M3X
22	30	88	80	22	32	100	88	132	145	ATV71HD22M3X
30	40	124	110	22	42.4	250	120	180	198	ATV71HD30M3X
37	50	141	127	22	51	250	144	216	238	ATV71HD37M3X
45	60	167	147	22	65	250	176	264	290	ATV71HD45M3X

(1) These power ratings and currents are given for an ambient temperature of 50°C (122°F) at the factory-set switching frequency, used in continuous operation (switching frequency factory setting 4 kHz for ATV71H 037M3 to D15M3X drives, and 2.5 kHz for ATV71H D18M3X to D45M3X drives).

Above this factory setting, the drive will reduce the switching frequency automatically in the event of excessive temperature rise. For continuous operation above the factory setting, derating must be applied to the drive nominal current in accordance with the curves on page <u>11</u>.

(2)Current on a line supply with the "Max. prospective line lsc" indicated and for a drive without any external options.

(3)Peak current on power-up for the max. voltage (240 V +10%).

(4) ATV71H 037M3 to D15M3X drives are available with or without a graphic display terminal. References of drives without a graphic display terminal have the letter Z added at the end, e.g.: ATV71H075M3Z. This option is not available for drives which operate in difficult environmental conditions (5).

(5) Drives with the S337 or 337 extension are designed for use in difficult environmental conditions (class 3C2 in accordance with IEC 721-3-3). They are supplied with a graphic display terminal.

(6) A line reactor must be used (please refer to the catalog).

Inhibit the input phase loss fault (IPL) so that ATV71H 075M3 to U75M3 drives can operate on a single phase supply (see programming manual). If this fault is set to its factory configuration, the drive will stay locked in fault mode.

3-phase supply voltage: 380...480 V 50/60 Hz

3-phase motor 380...480 V

Motor		Line supp	ly (input)			Drive (output)			Altivar 71	
Power indicate plate (*		Max. line o	current (2)	Max. prospective line Isc	Apparent power	Max. inrush current (3)	Max. available nominal current In (1)	Max. tra current for (1)	nsient	Reference (5)
		at 380 V	at 480 V					60 s	2 s	
kW	HP	A	А	kA	kVA	А	A	А	А	
0.75	1	3.7	3	5	2.4	19.2	2.3	3.5	3.8	ATV71H075N4(4)
1.5	2	5.8	5.3	5	4.1	19.2	4.1	6.2	6.8	ATV71HU15N4(4)
2.2	3	8.2	7.1	5	5.6	19.2	5.8	8.7	9.6	ATV71HU22N4(4)
3	-	10.7	9	5	7.2	19.2	7.8	11.7	12.9	ATV71HU30N4(4)
4	5	14.1	11.5	5	9.4	19.2	10.5	15.8	17.3	ATV71HU40N4(4)
5.5	7.5	20.3	17	22	13.7	46.7	14.3	21.5	23.6	ATV71HU55N4(4)
7.5	10	27	22.2	22	18.1	46.7	17.6	26.4	29	ATV71HU75N4(4)
11	15	36.6	30	22	24.5	93.4	27.7	41.6	45.7	ATV71HD11N4(4)
15	20	48	39	22	32	93.4	33	49.5	54.5	ATV71HD15N4(4)
18.5	25	45.5	37.5	22	30.5	93.4	41	61.5	67.7	ATV71HD18N4
22	30	50	42	22	33	75	48	72	79.2	ATV71HD22N4
30	40	66	56	22	44.7	90	66	99	109	ATV71HD30N4
37	50	84	69	22	55.7	90	79	118.5	130	ATV71HD37N4
45	60	104	85	22	62.7	200	94	141	155	ATV71HD45N4
55	75	120	101	22	81.8	200	116	174	191	ATV71HD55N4
75	100	167	137	22	110	200	160	240	264	ATV71HD75N4

(1) These power ratings and currents are given for an ambient temperature of 50°C (122°F) at the factory-set switching frequency, used in continuous operation (switching frequency factory setting 4 kHz for ATV71H 075N4 to D30N4 drives, and 2.5 kHz for ATV71H D37N4 to D75N4 drives).

Above this factory setting, the drive will reduce the switching frequency automatically in the event of excessive temperature rise. For continuous operation above the factory setting, derating must be applied to the drive nominal current in accordance with the curves on page <u>11</u>.

(2) Current on a line supply with the "Max. prospective line Isc" indicated and for a drive without any external options.

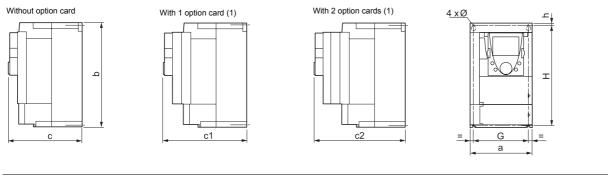
(3)Peak current on power-up for the max. voltage (480 V +10%).

(4) ATV71H 037M3 to D15M3X drives are available with or without a graphic display terminal. References of drives without a graphic display terminal have the letter Z added at the end, e.g.: ATV71H075M3Z. This option is not available for drives which operate in difficult environmental conditions (5).

(5) Drives with the S337 or 337 extension are designed for use in difficult environmental conditions (class 3C2 in accordance with IEC 721-3-3). They are supplied with a graphic display terminal.

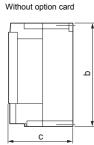
Dimensions and weights

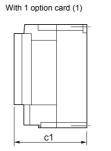
With graphic display terminal

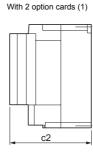


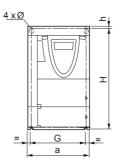
ATV71H	а	b	С	c1	c2	G	Н	h	Ø	For	Weight
	mm	mm	mm	screw	kg						
	(in.)	(in.)	(in.)		(lb.)						
037M3, 075M3, U15M3,	130	230	175	198	221	113,5	220	5	5	M4	3
075N4, U15N4,U22N4	(5.12)	(9.05)	(6.89)	(7.80)	(8.70)	(4.47)	(8.66)	(0.20)	(0.20)		(6.61)
U22M3, U30M3, U40M3,	155	260	187	210	233	138	249	4	5	M4	4
U30N4, U40N4	(6.10)	(10.23)	(7.36)	(8.27)	(9.17)	(5.43)	(9.80)	(0.16)	(0.20)		(8.82)
U55M3, U55N4, U75N4	175	295	187	210	233	158	283	6	6	M5	5,5
	(6.89)	(11.61)	(7.36)	(8.27)	(9.17)	(6.22)	(11.14)	(0.24)	(0.24)		(12.13)
U75M3, D11N4	210	295	213	236	259	190	283	6	6	M5	7
	(8.27)	(11.61)	(8.39)	(9.29)	(10.20)	(7.48)	(11.14)	(0.24)	(0.24)		(15.43)
D11M3X, D15M3X,	230	400	213	236	259	210	386	8	6	M6	9
D15N4, D18N4	(9.05)	(15.75)	(8.39)	(9.29)	(10.20)	(8.26)	(15.20)	(0.31)	(0.24)		(19.84)
D18M3X, D22M3X, D22N4	240	420	236	259	282	206	403	11	5,5	M5	30
	(9.45)	(16.54)	(9.29)	(10.20)	(11.10)	(8.11)	(15.87)	(0.45)	(0.22)		(66.14)
D30N4, D37N4	240	550	266	289	312	206	531,5	11	5,5	M5	37
	(9.45)	(21.65)	(10.47)	(11.38)	(12.28)	(8.11)	(20.93)	(0.45)	(0.22)		(81.57)
D30M3X, D37M3X, D45M3X	320	550	266	289	312	280	524	20	8,6	M8	37
	(12.60)	(21.65)	(10.47)	(11.38)	(12.28)	(11.02)	(20.93)	(0.79)	(0.34)		(81.57)
D45N4, D55N4, D75N4	320	630	290	313	334	280	604,5	15	9	M8	45
	(12.60)	(24.80)	(11.42)	(12.32)	(13.15)	(11.02)	(23.80)	(0.59)	(0.35)		(99.21)

Without graphic display terminal





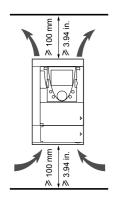




ATV71H	a mm (in.)	b mm (in.)	c mm (in.)	c1 mm (in.)	c2 mm (in.)	G mm (in.)	H mm (in.)	h mm (in.)	Ø mm (in.)	For screw	Weight kg (lb.)
037M3Z, 075M3Z, U15M3Z,	130	230	149	172	195	113.5	220	5	5	M4	3
075N4Z, U15N4Z,U22N4Z	(5.12)	(9.05)	(5.87)	(6.77)	(7.68)	(4.47)	(8.66)	(0.20)	(0.20)		(6.61)
U22M3Z, U30M3Z, U40M3Z,	155	260	161	184	207	138	249	4	5	M4	4
U30N4Z, U40N4Z	(6.10)	(10.23)	(6.34)	(7.25)	(8.15)	(5.43)	(9.80)	(0.16)	(0.20)		(8.82)
U55M3Z, U55N4Z, U75N4Z	175 (6.89)	295 (11.61)	161 (6.34)	184 (7.25)	207 (8.15)	158 (6.22)	283 (11.14)	6 (0.24)	6 (0.24)	M5	5.5 (12.13)
U75M3Z, D11N4Z	210 (8.27)	295 (11.61)	187 (7.36)	210 (8.27)	233 (9.17)	190 (7.48)	283 (11.14)	6 (0.24)	6 (0.24)	M5	7 (15.43)
D11M3XZ, D15M3XZ,	230	400	187	210	233	210	386	8	6	M6	9
D15N4Z	(9.05)	(15.75)	(7.36)	(8.27)	(9.17)	(8.26)	(15.20)	(0.31)	(0.24)		(19.84)

(1) For the addition of I/O extension cards, communication cards, or the "Controller Inside" programmable card.

Mounting and temperature conditions



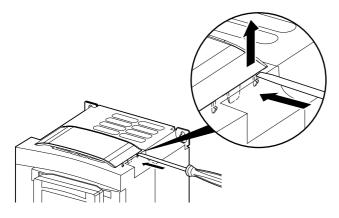
Install the drive vertically at $\pm 10^{\circ}$. Do not place it close to heating elements. Leave sufficient free space to ensure that the air required for cooling purposes can circulate from the bottom to the top of the unit.

Free space in front of the drive: 10 mm (0.39 in.) minimum

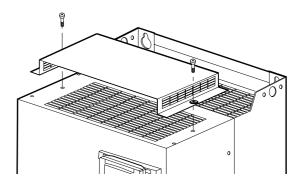
When IP20 protection is adequate, it is recommended that the protective cover on the top of the drive is removed as shown below.

Removing the protective cover

ATV71H 037M3 to D15M3X and ATV71H 075N4 to D18N4

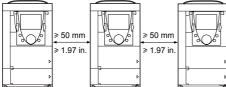


ATV71H D18M3X to D45M3X and ATV71H D22N4 to D75N4

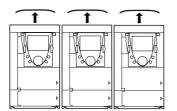


2 types of mounting are possible:

Type A Free space ≥ 50 mm (≥ 1.97 in.) on each side, with protective cover fitted mounting



Type B mounting Drives mounted side by side, with the protective cover removed (the degree of protection becomes IP20)



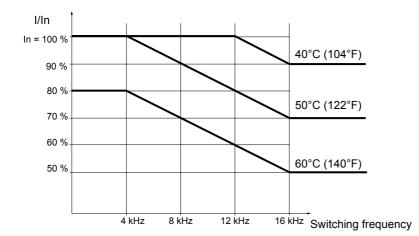
Derating curves

Derating curves for the drive current In as a function of the temperature, switching frequency and type of mounting.

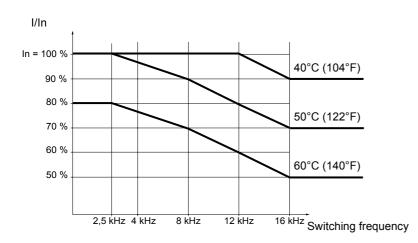
ATV71H 037M3 to D15M3X and ATV71H 075N4 to D18N4



ATV71H D22N4 and ATV71H D30N4



ATV71H D18M3X to D45M3X and ATV71H D37N4 to D75N4



For intermediate temperatures (e.g. 55°C [131°F]), interpolate between 2 curves.

Mounting in a wall-mounted or floor-standing enclosure

Observe the mounting recommendations on the previous pages. To ensure proper air circulation in the drive:

- Fit ventilation grilles
- Ensure that the ventilation is adequate: if not, install forced ventilation with a filter
- Use special IP54 filters

Dust and damp proof metal wall-mounted or floor-standing

enclosure (IP 54 degree of protection)

The drive must be mounted in a dust and damp proof enclosure in certain environmental conditions: dust, corrosive gases, high humidity with risk of condensation and dripping water, splashing liquid, etc.

To avoid hot spots in the drive, add a fan to circulate the air inside the enclosure, catalog number VW3A9400 (please refer to the catalog).

Mounting the drive in the enclosure

Power dissipated

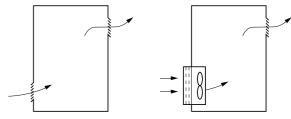
These power ratings are given for operation at nominal load and for the factory-set switching frequency.

ATV71H	Power dissipated (1)	ATV71H	Power dissipated (1)
	W		W
037M3	46	075N4	44
075M3	66	U15N4	64
U15M3	101	U22N4	87
U22M3	122	U30N4	114
U30M3	154	U40N4	144
U40M3	191	U55N4	178
U55M3	293	U75N4	217
U75M3	363	D11N4	320
D11M3X	566	D15N4	392
D15M3X	620	D18N4	486
D18M3X	799	D22N4	717
D22M3X	865	D30N4	976
D30M3X	1134	D37N4	1174
D37M3X	1337	D45N4	1360
D45M3X	1567	D55N4	1559
		D75N4	2326

(1)Add 7W to this value for each option card added.

Ensure that the flow of air in the enclosure is at least equal to the value given in the table below for each drive.

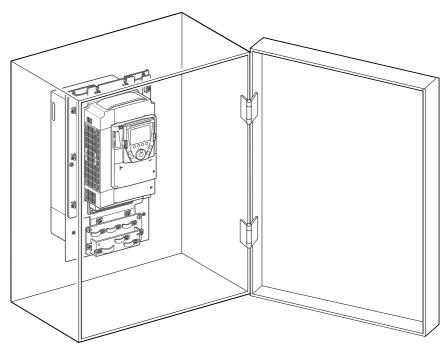
ATV71H	Flow	rate
	m ³ /hour	ft ³ /min
037M3, 075M3, U15M3, 075N4, U15N4, U22N4	17	10
U22M3, U30M3, U40M3, U30N4, U40N4	56	33
U55M3, U55N4, U75N4	112	66
U75M3, D11N4	163	96
D11M3X, D15M3X, D15N4, D18N4	252	148
D18M3X, D22M3X, D22N4	203	119
D30N4, D37N4	203	119
D30M3X, D37M3X, D45M3X	406	239
D45N4, D55N4, D75N4	406	239



Dust and damp proof flange mounting

This mounting is used to reduce the power dissipated in the enclosure by locating the power section outside the enclosure. This requires the use of the dust and damp proof flange mounting kit VW3 A9 501...509 (please refer to the catalog). The degree of protection for the drive mounted in this way becomes IP54.

To fit the kit to the drive, please refer to the manual supplied with the kit.



Example: ATV71HU55N4

Power dissipated inside the enclosure for dust and damp proof flange mounting

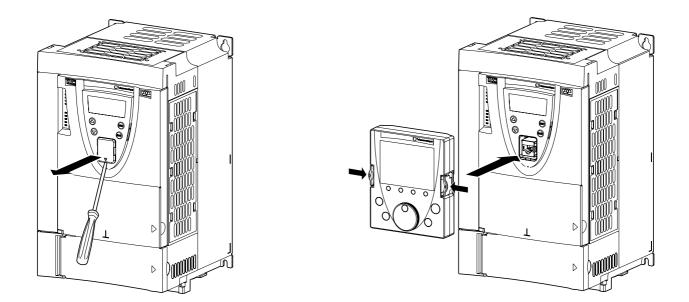
These power ratings are given for operation at nominal load and for the factory-set switching frequency.

ATV71H	Power dissipated (1)	ATV71H	Power dissipated (1)
	W		W
037M3	25	075N4	28
075M3	28	U15N4	31
U15M3	35	U22N4	35
U22M3	39	U30N4	43
U30M3	41	U40N4	48
U40M3	48	U55N4	54
U55M3	71	U75N4	64
U75M3	81	D11N4	76
D11M3X	120	D15N4	100
D15M3X	137	D18N4	134
D18M3X	291	D22N4	298
D22M3X	294	D30N4	354
D30M3X	368	D37N4	441
D37M3X	447	D45N4	538
D45M3X	452	D55N4	592
		D75N4	958

(1)Add 7W to this value for each option card added

Installing the graphic display terminal on the drive

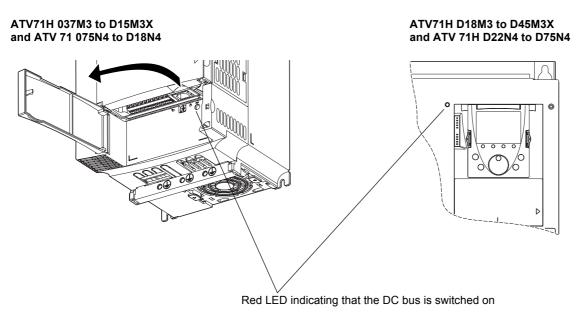
Drives, whose references end in the letter Z, are supplied without a graphic display terminal (VW3 A1 101). This can be ordered separately. It is fitted to the drive as shown below.



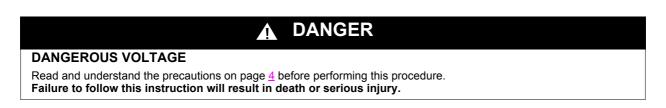
The graphic display terminal can be connected or disconnected with the power on. Before disconnecting it, drive control via the display terminal must be disabled (refer to the programming manual).

Before working on the drive, switch it off, wait until the red capacitor charging LED has gone out, then measure the DC bus voltage.

Position of the capacitor charging LED



Procedure for measuring the DC voltage



The DC bus voltage can exceed 1000 V Use a properly rated voltage sensing device when performing this procedure. To measure the DC bus voltage:

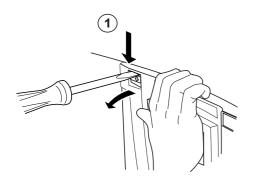
- **1** Disconnect the drive power supply.
- 2 Wait 15 minutes to allow the DC bus capacitors to discharge.
- 4 If the DC bus capacitors have not discharged completely, contact your local Schneider Electric agent (do not repair or operate the drive).

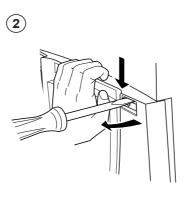
These should ideally be installed once the drive is mounted and before wiring it.

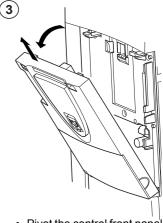
Check that the red capacitor charging LED has gone out. Measure the DC bus voltage in accordance with the procedure indicated on page <u>15</u>.

The option cards are installed under the drive control front panel. If the drive has a graphic display terminal, remove it, then remove the control front panel as indicated below.

Removing the control front panel



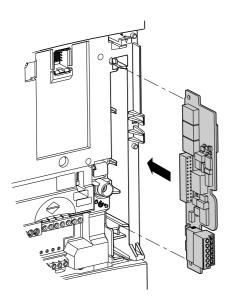




- Using a screwdriver, press down on the catch and pull to release the lefthand part of the control front panel
- Do the same on the right-hand side
- Pivot the control front panel and remove it

Installing an encoder interface card

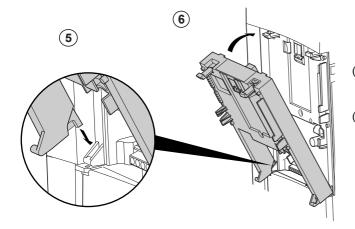
There is a special slot on the drive for adding an encoder interface card.



If an I/O or communication option card or a "Controller Inside" programmable card has already been installed, remove it so you can access the slot for the encoder interface card.

Installing option cards

Installing an I/O extension card, a communication card or a "Controller Inside" programmable card

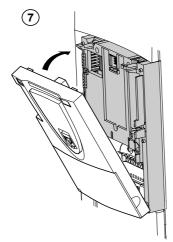


 $(1),\ (2)$ and (3) Remove the control front panel (see previous page)

4 Install an encoder interface card (if used) (see previous page)

 $(\overline{\mathbf{5}})$ Position the option card on the clasps

(6) Then pivot it until it clicks into place



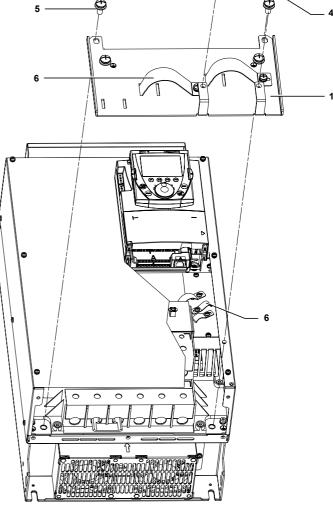
 \bigcirc Replace the control front panel over the option card (same procedure as for installing the option card, see \bigcirc and \bigcirc)

ATV71H 037M3 to D15M3X and ATV71H 075N4 to D18N4

3 2 T Ä

3 5

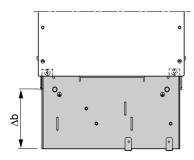
ATV71H D18M3X to D45M3X and ATV71H D22N4 to D75N4



- 1 EMC plate for connecting the power cables
 2 EMC plate for connecting the control cables (only for ATV71H 037M3 to D15M3X and ATV71H 075N4 to D18N4)
 3 EMC plate for connecting the I/O option card cables (supplied with the option cards)
- 4 M4 screws (supplied)

Installing the EMC clamps

- 5 M8 screws (supplied)
 6 EMC clamps with captive screws (supplied)



ATV71H	Δ	vp
	mm	in.
037M3, 075M3, U15M3,U22M3, U30N4, U40M3, 075N4, U15N4, U22N4, U30N4, U40N4	55	2.17
U55M3, U75M3, D11M3X, D15M3X, U55N4, U75N4, D11N4, D15N4, D18N4	65	2.56
D18M3X, D22M3X, D22N4,D30N4, D37N4D30M3X, D37M3X, D45M3X,D45N4, D55N4, D75N4	120	4.72

Power

The drive must be connected to the protective ground. To comply with current regulations concerning high leakage currents (over 3.5 mA), use at least a 10 mm² (AWG 6) protective conductor or 2 protective conductors with the same cross-section as the power supply conductors.

DANGER

HAZARDOUS VOLTAGE

Ground equipment using the provided ground connecting point as shown in the figure below. The drive panel must be properly grounded before power is applied.

Failure to follow these instructions will result in death or serious injury.

variable speed drive	
variable speed drive	
variable	
speed drive	

• Check whether the resistance to the protective ground is one ohm or less. Connect a number of variable speed drives to the protective ground, as shown in the diagram (see left). Do not lay protective grounding cables in a loop or in series.



IMPROPER WIRING PRACTICES

- The ATV71 drive will be damaged if input line voltage is applied to the output terminals (U/T1,V/T2,W/T3).
- · Check the power connections before energizing the ATV71 drive.
- If replacing another drive, verify that all wiring connections to the ATV71 drive comply with all wiring instructions in this manual.

Failure to follow these instructions can result in death or serious injury.

When upstream protection by means of a "residual current device" is required by the installation standards, a type A device should be used for single phase drives and type B for 3-phase drives. Choose a suitable model incorporating:

- HF current filtering
- A time delay which prevents tripping caused by the load from stray capacitance on power-up. The time delay is not possible for 30 mA devices. In this case, choose devices with immunity against accidental tripping, for example "residual current devices" with reinforced immunity from the s.i range (Merlin Gerin brand).

If the installation includes several drives, provide one "residual current device" per drive.

WARNING

INADEQUATE OVERCURRENT PROTECTION

- Overcurrent protective devices must be properly coordinated.
- The Canadian Electricity Code and the National Electrical Code require branch circuit protection. Use the fuses recommended on the drive name plate to achieve published short-circuit current ratings.
- Do not connect the drive to a power feeder whose short-circuit capacity exceeds the drive short-circuit current rating listed on the drive nameplate.

Failure to follow these instructions can result in death or serious injury.

Keep the power cables separate from circuits in the installation with low-level signals (detectors, PLCs, measuring apparatus, video, telephone).

The motor cables must be at least 0.5 m (20 in.) long.

Do not immerse the motor cables in water.

Do not use lightning arresters or power factor correction capacitors on the variable speed drive output.

CAUTION

IMPROPER USE OF A BRAKING RESISTOR

- · Only use the braking resistors recommended in our catalogs.
- · Wire the thermal protection contact on the resistor so that the drive power supply is disconnected immediately in the event of a fault (refer to the manual supplied with the resistor).

Failure to follow these instructions can result in equipment damage.

Control

Keep the control circuits away from the power circuits. For control and speed reference circuits, we recommend using shielded twisted cables with a pitch of between 25 and 50 mm (0.98 and 1.97 in.) and connecting the shielding to ground at each end.

If using conduit, do not lay the motor, power supply and control cables in the same conduit. Keep the metal conduit containing the power supply cables at least 8 cm (3 in.) away from the metal conduit containing the control cables. Keep the non-metal conduits or cable ducts containing the power supply cables at least 31 cm (12 in.) away from the metal conduits containing the control cables. If it is necessary for control and power cables to cross each other, be sure they cross at right angles.

Length of motor cables

ATV71H		0 m (0 ft)	50 m (164 ft)	100 m (328 ft)	150 m (492 ft)	300 m (984 ft)	1000 m (3280 ft)
037M3 to U75M3 075N4 to D15N4	Shielded cable						
	Unshielded cable						
D11M3X to	Shielded cable						
D45M3X D18N4 to D75N4	Unshielded cable						

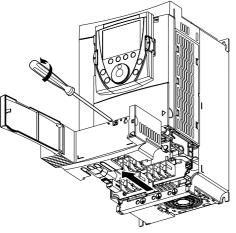
with dv/dt filters

with output filters

Choice of associated components:

Access to the power terminals

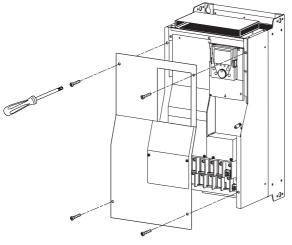
ATV71 H037M3 to HD15M3X and ATV71 H075N4 to HD18N4 Unlock the power part access flap and remove it as shown below.



Example of ATV71HU22M3

ATV71 HD18M3X to HD45M3X and ATV71 HD22N4 to HD75N4

To access the power terminals, remove the front panel as shown below.



Example of ATV71HD75N4

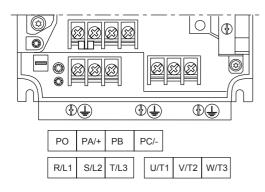
Characteristics and functions of the power terminals

Terminal	Function
Ŧ	Protective ground connection terminal
R/L1 S/L2 T/L3	Power supply
PO	DC bus + polarity
PA/+	Output to braking resistor (+ polarity)
PB	Output to braking resistor
PC/-	DC bus - polarity
U/T1 V/T2 W/T3	Outputs to the motor

Only remove the link between PO and PA/+ if a DC choke has been added. The screws on the PO and PA/+ terminals must always be fully tightened as there is a high current flowing in the link.

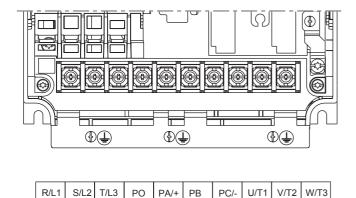
Layout of the power terminals

ATV71H 037M3, 075M3, U15M3, U22M3, U30M3, U40M3, 075N4, U15N4, U22N4, U30N4, U40N4

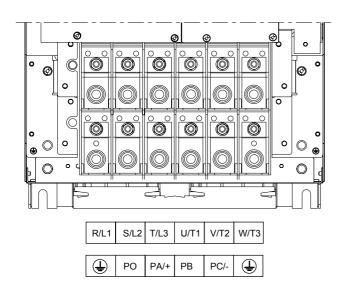


ATV71H		um wire ze	Tightening torque
	mm²	AWG	Nm (lb.in)
037M3, 075M3, U15M3, 075N4, U15N4, U22N4	2,5	14	1,2 (10.6)
U22M3, U30M3, U40M3, U30N4, U40N4	6	8	1,2 (10.6)

ATV71H U55M3, U75M3, D11M3X, D15M3X, U55N4, U75N4, D11N4, D15N4, D18N4



ATV71H D18M3X, D22M3X, D30M3X, D37M3X, D45M3X, D22N4, D30N4, D37N4, D45N4, D55N4, D75N4

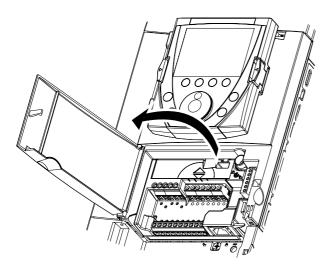


ATV71H		um wire ze	Tightening torque
	mm²	AWG	Nm (lb.in)
U55M3, U55N4, U75N4	10	6	2 (17.7)
U75M3, D11N4	16	4	2,4 (21)
D11M3X, D15M3X, D15N4, D18N4	35	1	2,4 (21)

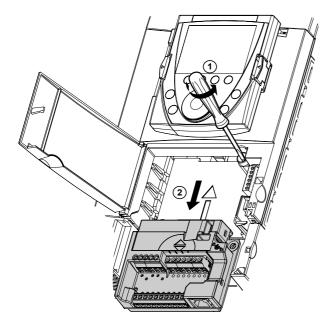
ATV71H	Maximum wire size		Tightening torque	
	mm²	AWG	Nm (Ib.in)	
D18M3X, D22M3X, D22N4, D30N4, D37N4	50	1/0	6 (53)	

ATV71H	Maximum wire size		Tightening torque
	mm²	kcmils	Nm (lb.in)
D30M3X, D37M3X, D45M3X, D45N4, D55N4, D75N4	120	350	19 (168)

Access to the control terminals



Removing the terminal card



To access the control terminals, open the cover on the control front panel

To make it easier to wire the drive control section, the control terminal card can be removed.

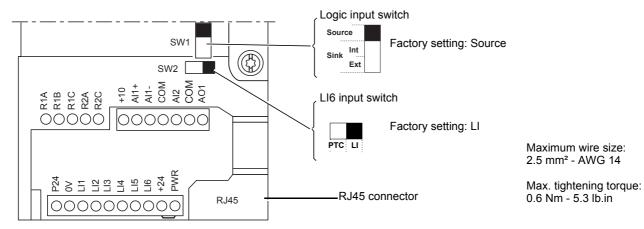
Undo the screw until the spring is fully extendedRemove the card by sliding it downwards

CAUTION

IMPROPERLY SECURED BOARD

When replacing the control terminal card, it is essential to fully tighten the captive screw.

Failure to follow this instruction can result in material damage.



Note: The ATV71 is supplied with a link between the PWR and +24 terminals.

Layout of the control terminals

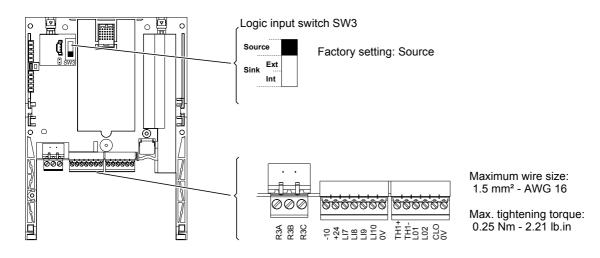
Characteristics and functions of the control terminals

Terminal	Function	Electrical characteristics
R1A R1B R1C	Common point C/O contact (R1C) of programmable relay R1	 Minimum switching capacity: 3 mA for 24 V Maximum switching capacity on resistive load: 5 A for 250 V ~ or 30 V
R2A R2C	N/O contact of programmable relay R2	 Maximum switching current on inductive load (cos φ = 0.4 L/R = 7 ms): 2 A for 250 V ~ or 30 V Reaction time: 7 ms ± 0.5 ms Service life: 100,000 operations at max. switching power

+10	 +10 V — power supply for reference potentiometer 1 to 10 kΩ 	 +10 V (10.5 V ± 0,5V) 10 mA max.
Al1+ Al1 -	Differential analog input Al1	 -10 to +10 V (max. safe voltage 24 V) Reaction time: 2 ms ± 0.5 ms, 11-bit resolution + 1 sign bit Accuracy ± 0.6% for Δθ = 60°C (140°F), linearity ± 0.15% of max. value
COM	Analog I/O common	0V
AI2	Depending on software configuration: Analog voltage input or Analog current input	 Analog input 0 to +10 V — (max. safe voltage 24 V), impedance 30 kΩ or analog input X - Y mA, X and Y can be programmed from 0 to 20 mA, Impedance 250 Ω Reaction time: 2 ms ± 0.5 ms Resolution 11 bits, accuracy ± 0.6% pour Δθ = 60°C (140°F), linearity ± 0.15% of max. value
COM	Analog I/O common	0V
AO1	Depending on software configuration: Analog voltage output or Analog current output	 analog output 0 to +10 V ==, min. load impedance 470 Ω or analog output X - Y mA, X and Y can be programmed from 0 to 20 mA max. load impedance 500 Ω 10-bit resolution, reaction time: 2 ms ± 0.5 ms Accuracy ± 1% for Δθ = 60°C (140°F), linearity ± 0.2% of max. value

P24	Input for external +24 V control power supply	 +24 V (min. 19 V, max. 30 V) Power 30 Watts 	
0V	Logic input common and 0V of P24 external power supply	0V	
LI1 LI2 LI3 LI4 LI5	Programmable logic inputs	 +24 V == (max. 30 V) impedance 3.5 kΩ Reaction time: 2 ms ± 0.5 ms 	SW1 switch State 0 State 1 Source (factory setting) < 5 V
LI6	Depending on the position of the SW2 switch. - Programmable logic input or - Input for PTC probes	 SW2 switch on LI (factory setting) Same characteristics as logic inpor SW2 switch on PTC Trip threshold 3 kΩ, reset thresh Short-circuit detection threshold 	iold 1.8 kΩ
+24	Logic input power supply	 SW1 switch in Source or Int Sink position +24 V === power supply (min. 21 V, max. 27 V), protected against short-circuits and overloads Max. current available for customers 200 mA SW1 switch in Ext Sink position Input for external +24 V === power supply for the logic inputs 	
PWR	Power Removal safety function input When PWR is not connected to the 24V, the motor cannot be started (compliance with functional safety standard EN 954-1 and IEC/EN 61508)	 24 V — power supply (max. 30 V) Impedance 1.5 kΩ State 0 if < 2V, state 1 if > 17V Reaction time: 10ms 	V)

Logic I/O option card terminals (VW3A3201)



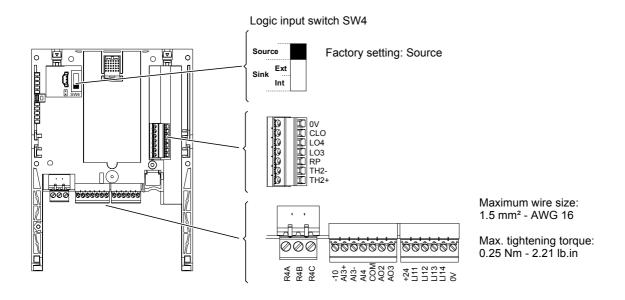
Characteristics and functions of the terminals

Terminal	Function	Electrical characteristics
R3A R3B R3C	Common point C/O contact R3C of programmable relay R3	 Minimum switching capacity: 3mA for 24 V Maximum switching capacity on resistive load: 5 A for 250 V ~ or 30 V Maximum switching capacity on inductive load (cos φ = 0.4 L/R = 7 ms): 2 A for 250 V ~ or 30 V Reaction time: 7 ms ± 0.5 ms Service life: 100,000 operations

-10	-10 V — power supply for reference potentiometer 1 to 10 k Ω	 -10 V (-10.5 V ± 0,5V) 10 mA max. 			
+24	Logic input power supply	 SW3 switch in Source or Int Sink posi +24 V power supply (min. 21 V, overloads Max. current available for customer consumption on the control card +2 SW3 switch in Ext Sink position Input for external +24 V power supply 	max. 27 V), protected aga s 200 mA (This current co 4 and the option cards +2	orresponds	
LI7 LI8 LI9 LI10	Programmable logic inputs	 +24 V power supply (max. 30 V) Impedance 3.5 kΩ Reaction time 2 ms ± 0.5 ms 	Switch SW3 Source (factory setting) Int Sink or Ext Sink	State 0 < 5 V > 16 V	State 1 > 11 V < 10 V
0 V	0 V	0 V			

TH1+	PTC probe input	 Trip threshold 3 kΩ, reset threshold 1.8 kΩ Short-circuit detection threshold < 50 Ω
TH1-		• Short-circuit detection threshold < 50 \2
LO1 LO2	Open collector programmable logic outputs	 +24 V (max. 30 V) Max. current 200 mA for internal power supply and 200 mA for external power supply Reaction time: 2 ms ± 0.5 ms
CLO	Logic output common	
0V	0 V	0 V

Extended I/O option card terminals (VW3A3202)



Characteristics and functions of the terminals

Terminal	Function	Electrical characteristics
R4A R4B R4C	Common point C/O contact R4C of programmable relay R4	 Minimum switching capacity: 3mA for 24 V === Maximum switching capacity on resistive load: 5 A for 250 V ~ or 30 V === Maximum switching capacity on inductive load (cos φ = 0.4 L/R = 7 ms): 1.5 A for 250 V ~ or 30 V === Reaction time 10 ms ± 1ms Service life: 100,000 operations

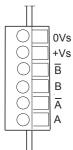
-10	-10 V === power supply for reference potentiometer 1 to 10 $k\Omega$	 -10 V == (-10.5 V ± 0,5V) 10 mA max.
AI3 +	+ polarity of the current differential analog input Al3	- Analog input X - Y mA, X and Y can be programmed from 0 to 20 mA, impedance 250 Ω
Al3 -	- polarity of the current differential analog input AI3	 Reaction time: 5 ms ± 1 ms 11-bit resolution + 1 sign bit, accuracy ± 0.6% for Δθ = 60°C (140°F) Linearity ± 0.15% of max. value
Al4	Depending on software configuration: Analog current input or	 Analog input 0 to +10 V === (max. safe voltage 24 V), impedance 30 kΩ or
	Analog voltage input	 Analog input X - Y mA, X and Y can be programmed from 0 to 20 mA, impedance 250 Ω Reaction time: 5 ms ± 1 ms Resolution 11 bits, accuracy ± 0.6% pour Δθ = 60°C (140°F), linearity ± 0.15% of max. value
COM	Analog I/O common	0 V
AO2 AO3	Depending on software configuration: Analog voltage outputs or Analog current outputs	 0 - 10 V or -10/+10 V bipolar analog output depending on software configuration, min. load impedance 470 Ω or Analog current output X-Y mA, X and Y can be programmed from 0 to 20 mA, max. load impedance 500 Ω 10-bit resolution
		• Reaction time 5 ms ± 1ms, accuracy ± 1% for $\Delta \theta$ = 60°C (140°F), linearity ± 0.2%

Terminal	Function	Electrical characteristics	Electrical characteristics					
+24	Logic input power supply	 SW4 switch in Source or Int Sink position +24 V output (min. 21 V, max. 27 V), protected against short-circuits and overloads Max. current available for customers 200 mA (This current corresponds to the total consumption on the control card +24 and the option cards +24) SW4 switch in Ext Sink position Input for external +24 V power supply for the logic inputs 						
LI11 LI12 LI13 LI14	Programmable logic inputs	 +24 V (max. 30 V) Impedance 3.5 kΩ Reaction time: 5 ms ± 1 ms 	SW4 switch Source (factory setting) Int Sink or Ext Sink	State 0 < 5 V > 16 V	State 1 > 11 V < 10 V			
0V	Logic input common	0 V						

TH2 + TH2 -	PTC probe input	 Trip threshold 3 kΩ, reset threshold 1.8 kΩ Short-circuit detection threshold < 50 Ω
RP	Frequency input	 Frequency range 0 to 30 kHz Reaction time 5 ms ± 1ms
LO3 LO4	Open collector programmable logic outputs	 +24 V (max. 30 V) Max. current 20 mA for internal power supply and 200 mA for external power supply Reaction time 5 ms ± 1ms
CLO	Logic output common	
0V	0 V	0 V

Encoder interface card terminals

VW3 A3 401...407



Maximum wire size: 1.5 mm² - AWG 16

Max. tightening torque: 0.25 Nm - 2.21 lb.in

Characteristics and functions of the terminals

Encoder interface cards with RS422-compatible differential outputs

Terminal	Function	Electrical characteristics			
		VW3 A3 401	VW3 A3 402		
+Vs	Encoder power	()I 8	 15V (max. 16V) protected against short-circuits 		
0Vs	supply	and overloads Max. current 200 mA 	and overloads Max. current 175 mA 		
,	Incremental logic inputs	 Max. resolution: 10000 points/rev Max. frequency: 300kHz 			

Encoder interface cards with open collector outputs

Terminal	Function	Electrical characteristics			
		VW3 A3 403	VW3 A3 404		
+Vs 0Vs	Encoder power supply	 12V (max. 13V) protected against short-circuits and overloads Max. current 175 mA 	 15V (max. 16V) protected against short-circuits and overloads Max. current 175 mA 		
A, /A B, /B	Incremental logic inputs	 Max. resolution: 10000 points/rev Max. frequency: 300 kHz 	J		

Encoder interface cards with push-pull outputs

Terminal	Function	Electrical characteristics				
		VW3 A3 405	VW3 A3 406	VW3 A3 407		
+Vs	Encoder power	· · · · · ·	 15V (max. 16V) protected 	 24V (min. 20V, max. 30V) 		
0Vs	supply	against short-circuits and overloads • Max. current 175 mA	against short-circuits and overloads • Max. current 175 mA	protected againg short-circuits and overloads • Max. current 100 mA		
A, /A B, /B	Incremental logic inputs	 Max. resolution: 10000 points/rev Max. frequency: 300 kHz 				

Selecting the encoder

The 7 encoder interface cards available as an option with the ATV71 enable three different encoder technologies to be used.

- · Optical incremental encoder with differential outputs compatible with the RS422 standard
- · Optical incremental encoder with open collector outputs
- Optical incremental encoder with push-pull outputs

The encoder must comply with the following two limits:

- Maximum encoder frequency 300 kHz
- Maximum resolution 10000 points/revolution Choose the max. standard resolution within these two limits to obtain optimum accuracy.

Wiring the encoder

Use a shielded cable containing 3 twisted pairs with a pitch of between 25 and 50 mm (0.98 in. and 1.97 in.). Connect the shielding to ground at both ends.

The minimum cross-section of the conductors must comply with the table below, in order to limit line voltage drop:

Max. length of encoder cable	VW3 A3 401402			VW3 A3 403407		
	Max. consumption current of encoder	Minimum cro condu		Max. consumption current of encoder	Minimum cro condu	
10 m	100 mA	0.2 mm ²	AWG 24	100 mA	0.2 mm²	AWG 24
32.8 ft	200 mA	0.2 mm ²	AWG 24	200 mA	0.2 mm²	AWG 24
50 m	100 mA	0.5 mm²	AWG 20	100 mA	0.5 mm²	AWG 20
164 ft	200 mA	0.75 mm²	AWG 18	200 mA	0.75 mm²	AWG 18
100 m	100 mA	0.75 mm²	AWG 18	100 mA	0.75 mm²	AWG 18
328 ft	200 mA	1.5 mm²	AWG 15	200 mA	1.5 mm²	AWG 16
200 m	-	-	-	100 mA	0.5 mm²	AWG 20
656 ft	-	-	-	200 mA	1.5 mm²	AWG 15
300 m	-	-	-	100 mA	0.75 mm²	AWG 18
984 ft	-	-	-	200 mA	1.5 mm²	AWG 15

Connection diagrams conforming to standards EN 954-1 category 1 and IEC/EN 61508 capacity SIL1, stopping category 0 in accordance with standard IEC/EN 60204 1

Single phase power supply (ATV71H 075M3 to U75M3) Diagram with line contactor

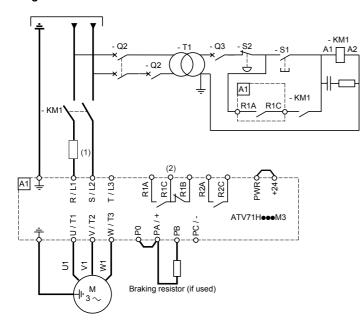
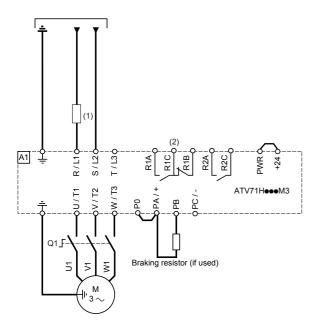


Diagram with switch disconnect



(1)Line reactor, if used (compulsory for ATV71H U40M3 to U75M3 drives) (2)Fault relay contacts, for remote signaling of drive status

Inhibit the input phase loss fault (IPL) so that ATV71H 075M3 to U75M3 drives can operate on a single phase supply (see programming manual). If this fault is set to its factory configuration, the drive will stay locked in fault mode.

Note: Fit interference suppressors to all inductive circuits near the drive or coupled to the same circuit (relays, contactors, solenoid valves, etc).

Choice of associated components:

Connection diagrams conforming to standards EN 954-1 category 1 and IEC/EN 61508 capacity SIL1, stopping category 0 in accordance with standard IEC/EN 60204-1

3-phase power supply

Diagram with line contactor

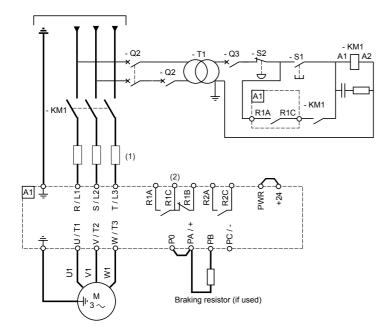
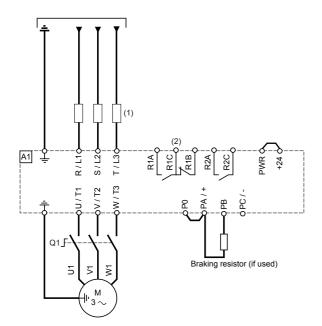


Diagram with switch disconnect



(1) Line reactor (if used)

(2) Fault relay contacts, for remote signaling of drive status

Note: Fit interference suppressors to all inductive circuits near the drive or coupled to the same circuit (relays, contactors, solenoid valves, etc).

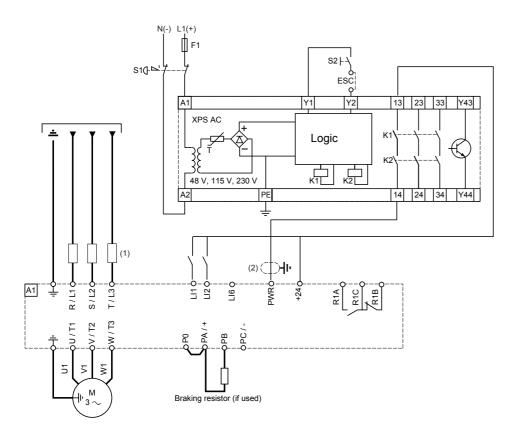
Choice of associated components:

Connection diagrams conforming to standards EN 954-1 category 3 and IEC/EN 61508 capacity SIL2, stopping category 0 in accordance with standard IEC/EN 60204-1

This connection diagram is suitable for use with machines with a short freewheel stop time (with low inertia or high resistive torque). When the stop request is activated, the motor power supply is switched off immediately and it stops in accordance with category 0 of standard IEC/EN 60204-1.

This diagram must be used for hoisting applications if a mechanical brake is controlled by the ATV71.

A contact on the Preventa XPS AC module must be inserted in the brake control circuit to engage it safely when the Power Removal safety function is activated.



(1) Line reactor (if used)

(2) It is essential to connect the shielding on the cable connected to the Power Removal input to ground.

- Standard EN 954-1 category 3 requires the use of a stop button with double contact (S1).
- S1 is used to activate the Power Removal safety function.
- S2 is used to initialize the Preventa module when switching on or after an emergency stop. ESC enables the use of other initialization conditions for the module.
- One Preventa module can be used for the Power Removal safety function on several ATV71 drives.
- A logic input on the Preventa module can be used to indicate safely that the drive is operating in safe conditions.

Note:

For preventive maintenance, the Power Removal function must be activated at least once a year.

The drive power supply must be switched off and then on again before carrying out this preventive maintenance.

The drive logic output signals cannot be considered as safety-type signals.

Fit interference suppressors to all inductive circuits near the drive or coupled to the same circuit (relays, contactors, solenoid valves, etc).

Choice of associated components:

Connection diagram conforming to standards EN 954-1 category 3 and IEC/EN 61508 capacity SIL2, stopping category 1 in accordance with standard IEC/EN 60204-1

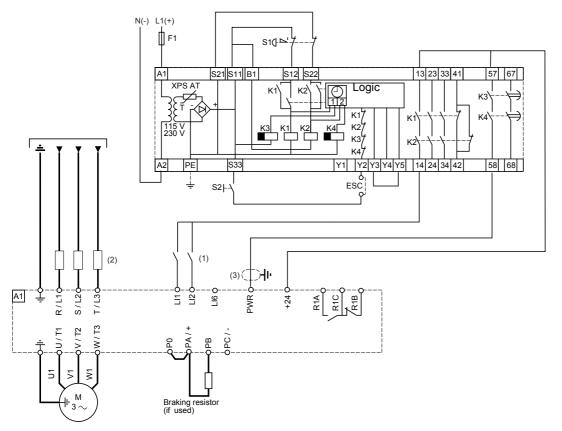
This connection diagram is suitable for use with machines with a long freewheel stop time (machines with high inertia or low resistive torque).

$_{\ensuremath{\textcircled{\sc black}{\sc black}}}$ This diagram must not be used for lifting applications.

When the stop request is activated, deceleration of the motor, controlled by the drive, is requested first. Then, after a time delay corresponding to the deceleration time, the Power Removal safety function is activated.

Example:

- 2-wire control
- LI1 assigned to forward
- LI2 assigned to reverse



(1) In this example, the logic inputs LIe are wired as "Source" but can be wired as "Int Sink" or "Ext Sink".

(2) Line reactor (if used)

(3) It is essential to connect the shielding on the cable connected to the Power Removal input to ground.

- Standard EN 954-1 category 3 requires the use of a stop button with double contact (S1).
- S1 is used to activate the Power Removal safety function.
- S2 is used to initialize the Preventa module when switching on or after an emergency stop. ESC enables the use of other initialization conditions for the module.
- One Preventa module can be used for the Power Removal safety function on several ATV71 drives. In this case the time delay must be set to the longest stopping time.
- A logic input on the Preventa module can be used to indicate safely that the drive is operating in safe conditions.

Note:

For preventive maintenance, the Power Removal function must be activated at least once a year.

The drive power supply must be switched off and then on again before carrying out this preventive maintenance.

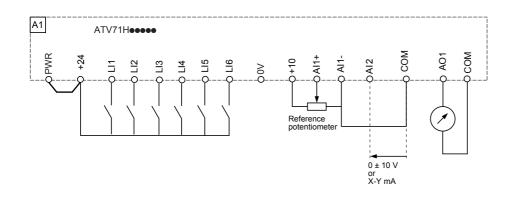
The drive logic output signals cannot be considered as safety-type signals.

Fit interference suppressors to all inductive circuits near the drive or coupled to the same circuit (relays, contactors, solenoid valves, etc).

Choice of associated components:

Control connection diagrams

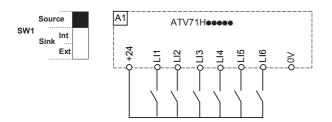
Control card connection diagram



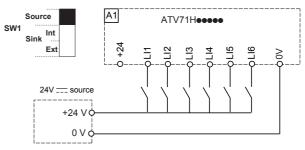
Logic input switch (SW1)

The logic input switch (SW1) is used to adapt the operation of the logic inputs to the technology of the programmable controller outputs.

- Set the switch to Source (factory setting) if using PLC outputs with PNP transistors.
 Set the switch to Int Sink or Ext Sink if using PLC outputs with NPN transistors.
- Set the switch to the Sink of Ext Sink if using PLC outputs with NPN transis
- · SW1 switch set to "Source" position

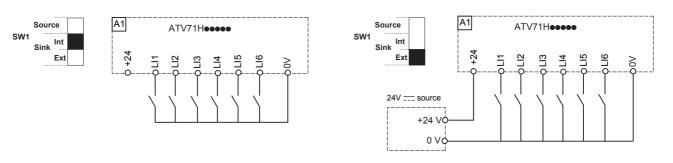


SW1 switch set to "Source" position and use of an external power supply for the LIs



· SW1 switch set to "Int Sink" position

• SW1 switch set to "Ext Sink" position



WARNING

Unintended equipment operation

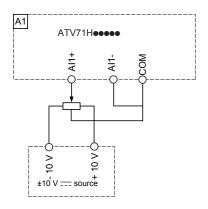
• When the SW1 switch is set to "Int Sink" or "Ext Sink", the common must never be connected to ground or the protective ground, as there is then a risk of accidental starting on the first insulation fault.

Failure to follow this instruction can result in death or serious injury.

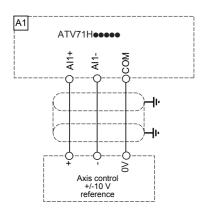
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Connection diagrams

Bipolar speed reference

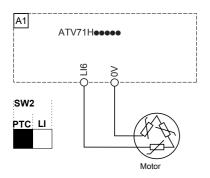


Speed reference using axis control



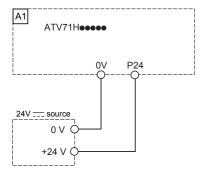
SW2 switch

- The LI6 logic input switch (SW2) makes it possible to use the LI6 input:
 - either as a logic input by setting the switch to LI (factory setting)
 - or for motor protection via PTC probes by setting the switch to PTC



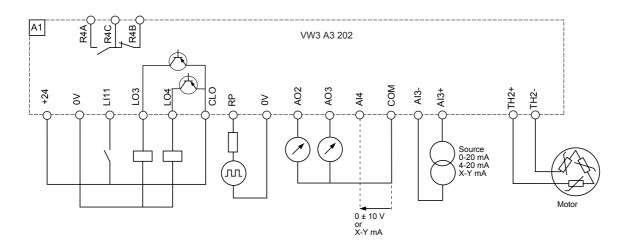
Control power supply via an external source

The control card can be supplied via an external +24V ---- source

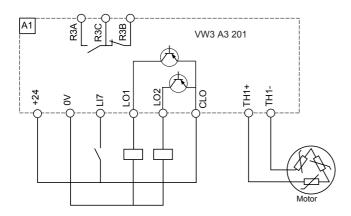


I/O extension card connection diagrams

Connection diagram for extended I/O option card (VW3A3202)

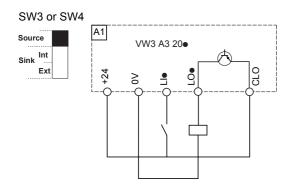


Connection diagram for logic I/O option card (VW3A3201)



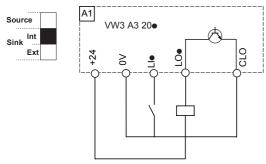
SW3/SW4 logic I/O switch

· Switch in "Source" position



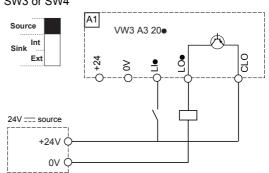
• Switch in "Int Sink" position

SW3 or SW4

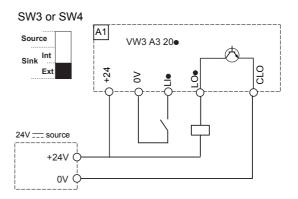


- Switch in "Source" position and use of an external +24 V $_{-\!\!-\!\!-}$ source

SW3 or SW4



· Switch in "Ext Sink" position



WARNING

Unintended equipment operation

 When the SW3 or SW4 switches are set to "Int Sink" or "Ext Sink", the common must never be connected to ground or the protective ground, as there is then a risk of accidental starting on the first insulation fault.

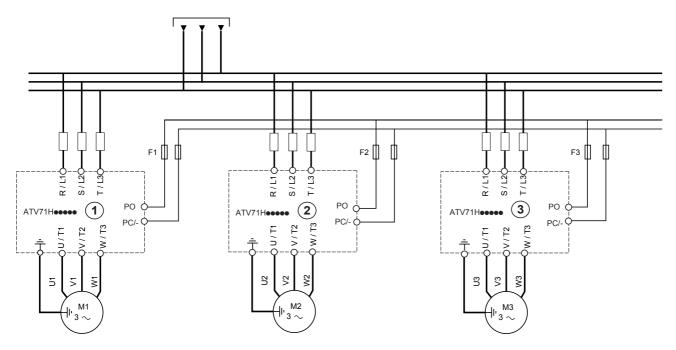
Failure to follow this instruction can result in death or serious injury.

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Connection of several drives in parallel on the DC bus

Connection in parallel on the DC bus is recommended in applications for which full motor power must be guaranteed.

Each drive uses its own charging circuit



Drives (1), (2) and (3) must not be more than one size apart when they are connected in this way.

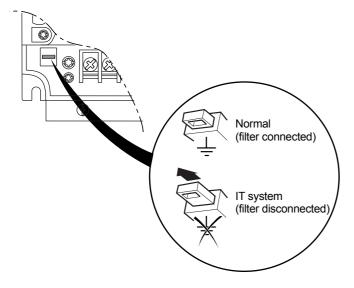
F1, F2, F3: fast-acting semi-conductor fuses for protection on the DC bus side.

IT system: Isolated or impedance grounded neutral.

Use a permanent insulation monitor compatible with non-linear loads: a Merlin Gerin type XM200 or equivalent.

Altivar 71 drives feature built-in RFI filters. These filters can be isolated from ground for operation on an IT system as follows:

Remove the jumper located to the left of the power terminals



CAUTION

When the filters are disconnected, the drive switching frequency must not exceed 4 kHz. Refer to the programming manual for the corresponding parameter setting.

Failure to follow this instruction can result in material damage.

Electromagnetic compatibility

Principle

- · Grounds between drive, motor and cable shielding must have "high frequency" equipotentiality.
- · Use of shielded cables with shielding connected to ground at both ends for the motor cables, braking resistor (if used) and control-
- signaling wiring. Conduits or metal ducting can be used for part of the shielding length provided that there is no break in continuity.
- Ensure maximum separation between the power supply cable (line supply) and the motor cable.

Installation diagram

ATV71H 037M3 to D15M3X and ATV71H 075N4 to D18N4

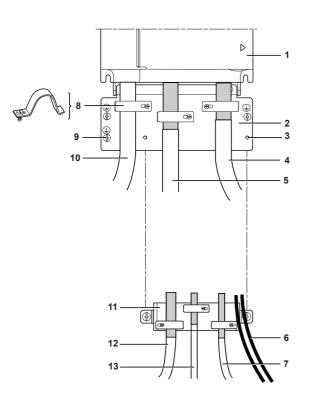
Attach and ground the shielding of cables 4 and 5 as close as possible to the drive:
Strip the shielding.

- Use stainless metal cable clamps on the parts from which the shielding has been stripped, to attach them to the plate **2**. The shielding must be clamped tightly enough to the metal plate to ensure correct contact.

- Install the control EMC plate 11 on the sheet steel grounded plate 2, as shown in the drawing.
- Attach and ground the shielding of cables 7, 12 and 13 as close as possible to the drive:

- Strip the shielding.

- Use stainless metal cable clamps on the parts from which the shielding has been stripped, to attach them to the control EMC flange 9. The shielding must be clamped tightly enough to the metal plate to ensure correct contact.



1 Altivar 71

2 Sheet steel grounded plate supplied with the drive.

3 Tapped holes for installing the control EMC plate.

4 Shielded cable for motor connection, with shielding connected to ground at both ends. The shielding must be continuous and intermediate terminals must be in EMC shielded metal boxes.

5 Shielded cable for connecting the braking resistor (if used). The shielding must be continuous and intermediate terminals must be in EMC shielded metal boxes.

6 Non-shielded wires for relay contact output.

7 Shielded cables for connecting the Power Removal safety function input. The shielding must be continuous and intermediate terminals must be in EMC shielded metal boxes.

- 8 Metal clamps.
- 9 Connection to the protective ground.

10 Non-shielded power supply wires or cable.

11 Control EMC plate.

12 Shielded cables for connecting the control-signal wiring. For applications requiring several conductors, use cables with a small cross-section $(0.5 \text{ mm}^2(\text{AWG 20}))$.

13 Shielded cables for connecting the encoder. The shielding must be continuous and intermediate terminals must be in EMC shielded metal boxes.

Note:

- If using an additional input filter, it should be fitted under the drive and connected directly to the line supply via an unshielded cable. Link **10** on the drive is then via the filter output cable.
- The HF equipotential ground connection between the drive, motor and cable shielding does not remove the need to connect the PG protective conductors (green-yellow) to the appropriate terminals on each unit.

Installation diagram

ATV71H D18M3X to D45M3X and ATV71H D22N4 to D75N4

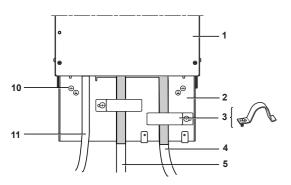
Fix and ground the shielding of cables 4 and 5 as close as possible to the drive:

- Strip the shielding.

- Use stainless metal cable clamps on the parts from which the shielding has been stripped, to attach them to the plate **2**. The shielding must be clamped tightly enough to the metal plate to ensure correct contact.

- Fix and ground the shielding of cables 6, 7 and 8 as close as possible to the drive:
 - Strip the shielding.

- Use stainless metal cable clamps on the parts from which the shielding has been stripped, to attach them to the drive. The shielding must be clamped tightly enough to the metal plate to ensure correct contact.



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1 Altivar 71

2 Sheet steel grounded plate supplied with the drive.

3 Metal clamps.

4 Shielded cable for motor connection, with shielding connected to ground at both ends. The shielding must be continuous and intermediate terminals must be in EMC shielded metal boxes.

5 Shielded cable for connecting the braking resistor (if used). The shielding must be continuous and intermediate terminals must be in EMC shielded metal boxes.

 $\bf 6$ Shielded cables for connecting the control-signaling cables. For applications requiring several conductors, use cables with a small cross-section (0.5 $\rm mm^2(AWG~20)).$

7 Shielded cables for connecting the Power Removal safety function input. The shielding must be continuous and intermediate terminals must be in EMC shielded metal boxes.

8 Shielded cables for connecting the encoder. The shielding must be continuous and intermediate terminals must be in EMC shielded metal boxes.

9 Non-shielded wires for relay contact output.

- 10 Connection to the protective ground.
- **11** Non-shielded power supply wires or cable.

Note:

- If using an additional input filter, it should be fitted under the drive and connected directly to the line supply via an unshielded cable.
 Link 4 on the drive is then via the filter output cable.
- The HF equipotential ground connection between the drive, motor and cable shielding does not remove the need to connect the PE protective conductors (green-yellow) to the appropriate terminals on each unit.

