

GRAPHITE™ SERIES - OPERATOR INTERFACE TERMINALS WITH PLUG-IN I/O MODULE CAPABILITY



- PROTOCOL CONVERSION FEATURE CONVERTS NUMEROUS PROTOCOLS SIMULTANEOUSLY
- OVER 250 BUILT-IN DRIVERS ALLOWS EASY DATA MAPPING TO PLCs, PCS, AND SCADA SYSTEMS
- BUILT-IN WEB SERVER ALLOWS REMOTE VIEW OR CONTROL FROM ANY INTERNET CONNECTED PC OR SMART PHONE
- SYNCs DATA LOGS TO FTP SERVERS AND MICROSOFT SQL SERVER®
- PROVIDES EMAIL AND SMS TEXT MESSAGE ALERTS
- CONFIGURED USING CRIMSON® 3 SOFTWARE
- UP TO 4 FULLY ISOLATED SERIAL COMMUNICATION PORTS, (2 RS-232 AND 1 RS-422/485)
- 10 BASE T/100 BASE-TX ETHERNET CONNECTION CAN CONNECT TO AN UNLIMITED NUMBER OF DEVICES VIA TEN PROTOCOLS SIMULTANEOUSLY
- EASY TO ADD I/O CAPABILITY WITH GRAPHITE PLUG-IN MODULES
- ALUMINUM CASE CONSTRUCTION FOR BOTH THE OPERATOR INTERFACE TERMINAL AND THE I/O MODULES

GENERAL DESCRIPTION

The Graphite™ Series merges two of our most highly successful product platforms into a single, extremely flexible solution. The nexus of the product is the operator interface panel which offers the award winning technology of our G3 HMI Series including protocol conversion, data logging and remote access. Programming the unit is easy using drag and drop selection within our Crimson 3 software allowing complete set-up in minutes. Add to all that capability, plug-in modules which provide I/O functions within the framework of the operator interface panel. The I/O modules are similar to our Modular Controller Series product providing easy interface of sensors, discreet outputs and communication modules. The result is a complete industrial solution that connects, monitors, and controls while providing real time displays.

The operator interface panels are available in 5 different panel sizes; 7", 9", 10", 12" and 15", with the 7", 9" and 12" displays in the wide screen format. The displays are full color touch panels in VGA, SVGA or XGA formats and operate as full touchscreens. The all-aluminum construction provides very robust packaging that can withstand even the most demanding environments. If your application calls for outdoor use, we have two models, 7" and 10" that are designed for just that requirement.

The units are able to communicate with many types of hardware simultaneously using high-speed RS-232/485 communication ports and Ethernet 10 Base T/100 Base-TX communications. Currently over 250 drivers are selectable in the Crimson Software which allows easy data mapping to PLCs, PCs, and SCADA Systems. In addition, the Graphite Series features USB host capability for fast downloads of configuration files and access to trending and data logging information.

SAFETY SUMMARY

All safety related regulations, local codes and instructions that appear in the manual or on equipment must be observed to ensure personal safety and to prevent damage to either the instrument or equipment connected to it. If equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

Do not use the controller to directly command motors, valves, or other actuators not equipped with safeguards. To do so can be potentially harmful to persons or equipment in the event of a fault to the controller.



CAUTION: Risk Of Danger.
 Read complete instructions prior to
 installation and operation of the unit.



CAUTION: Risk of electric shock.

CONTENTS OF PACKAGE

- Operator Interface.
- Panel gasket.
- Hardware packet for mounting unit into panel.
- Terminal block for connecting power.

SPECIFICATIONS

1. POWER REQUIREMENTS: +24 VDC $\pm 20\%$

Must use a Class 2 circuit according to National Electrical Code (NEC), NFPA-70 or Canadian Electrical Code (CEC), Part I, C22.1 or a Limited Power Supply (LPS) according to IEC 60950-1 or Limited-energy circuit according to IEC 61010-1.

Power connection via removable three position terminal block.

	G07C	G07S	G09	G10C/R	G10S	G12	G15
Typical Power HMI only:	9 W	10 W	13 W	12 W	18 W	16 W	20 W
Maximum Power HMI only:	16 W	17 W	20 W	19 W	24 W	23 W	27 W
Maximum Power HMI w/ Module(s):	37 W	38 W	45 W	48 W	53 W	56 W	60 W

2. BATTERY: Lithium coin cell. Typical lifetime of 6 years, nominal.

3. LCD DISPLAY: See Table below for detailed display specifications.

4. TOUCHSCREEN: Resistive analog

5. MEMORY:

On Board User Memory: 256 Mbyte of non-volatile Flash memory.

Memory Card: SD slot accepts standard capacity cards up to 2Gbyte.

6. COMMUNICATION CAPABILITIES:

USB Port: Adheres to USB specification 2.0 (high speed, full speed) only using Type B connection.



WARNING - Do not connect or disconnect cables while power is applied unless area is known to be non-hazardous. USB port is for system set-up and diagnostics and is not intended for permanent connection.

USB Host Ports: Comply with Universal Serial Bus Specification Rev 2.0.

Support data transfers at (high speed, full speed). Hardware over current protected (0.5 A max per port).

Serial Ports: Ports are individually isolated. Format and Baud Rates for each port are individually software programmable up to 115,200 baud. PGM Port: RS232 port via RJ12.

COMMS Ports: RS422/485 port via RJ45, and RS232 port via RJ12.

DH485 TXEN: Transmit enable; open collector, $V_{OH} = 15$ VDC, $V_{OL} = 0.5$ V @ 25 mA max.

Ethernet Port: 10 BASE-T / 100 BASE-TX

RJ45 jack is wired as a NIC (Network Interface Card).

Isolation from Ethernet network to Graphite operator interface: 1500 Vrms

7. ENVIRONMENTAL CONDITIONS:

Operating Temperature Range: -20 to 60 °C

Storage Temperature Range: -20 to 70 °C

Vibration to IEC 68-2-6: Operational 5-300 Hz, 3 g

Shock to IEC 68-2-27: Operational 40 g

Operating and Storage Humidity: 0 to 85% max. RH non-condensing

Altitude: Up to 2000 meters

8. CERTIFICATIONS AND COMPLIANCES:

CE Approved

EN 61326-1 Immunity to Industrial Locations

Emission CISPR 11 Class A

IEC/EN 61010-1

RoHS Compliant

Type 4X Indoor / IP66 Enclosure rating (Face only) for all models

Type 4X Outdoor Enclosure rating (Face only) for GxxSxxxx models

9. CONNECTIONS: High compression cage-clamp terminal block

Wire Strip Length: 0.3" (7.5 mm)

Wire Gauge Capacity: One 14 AWG (2.55 mm) solid, two 18 AWG (1.02 mm) or four 20 AWG (0.61 mm)

10. CONSTRUCTION: Cast aluminum enclosure with NEMA 4X/IP66 rating for indoor use only when correctly fitted with the gasket provided. Installation Category II, Pollution Degree 2.

11. MOUNTING REQUIREMENTS: Maximum panel thickness is 0.188" (4.78 mm) with removable foot, or 0.375" (9.53 mm) without foot. For NEMA 4X/IP66 sealing, a steel panel with a minimum thickness of 0.125" (3.17 mm) is recommended.

Maximum Mounting Screw Torque: 6.0 lbf inch (96 ozf inch)

12. WEIGHT:

G07: 2.26 lb. (1.03 Kg)

G09: 3.39 lb. (1.54 Kg)

G10: 4.8 lb. (2.18 Kg)

G12: 5.06 lb. (2.29 Kg)

G15: 7.73 lb. (3.5 Kg)

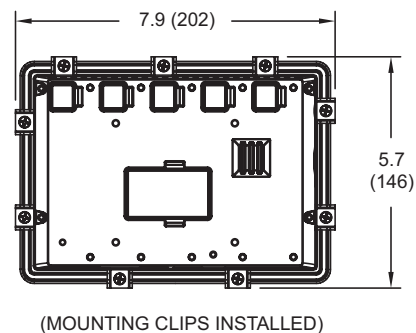
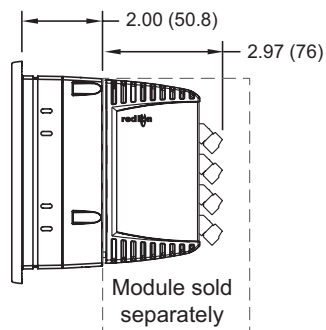
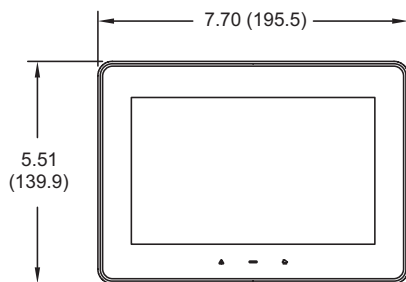
LCD DISPLAY:

	G07C	G07S	G09	G10C	G10R	G10S	G12	G15
SIZE	7 - inch	7 - inch	9 - inch	10 - inch	10 - inch	10 - inch	12 - inch	15 - inch
COLORS	WVGA, 16 M	WVGA, 16 M	WVGA, 16 M	VGA, 16 M	SVGA, 16 M	VGA, 16 M	WXGA, 16 M	XGA, 16 M
PIXELS	800 X 480	800 X 480	800 X 480	640 X 480	800 X 600	640 X 480	1280 X 800	1024 X 768
BRIGHTNESS	500 cd/m ²	1000 cd/m ²	400 cd/m ²	450 cd/m ²	400 cd/m ²	1500 cd/m ²	400 cd/m ²	400 cd/m ²
BACKLIGHT (HR TYP.) *	40,000	40,000	70,000	70,000	70,000	35,000	70,000	70,000
BACKLIGHT TYPE	LED	LED	LED	LED	LED	LED	LED	LED

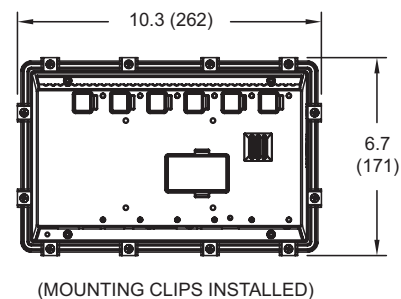
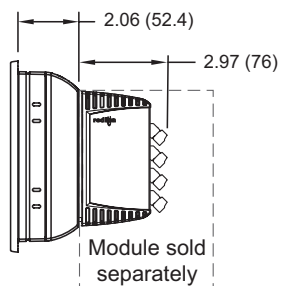
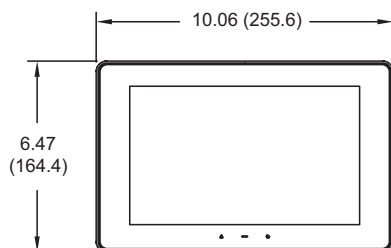
* Lifetime at room temperature (25°C)

DIMENSIONS IN inches (mm)

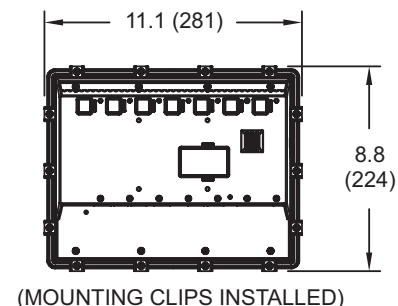
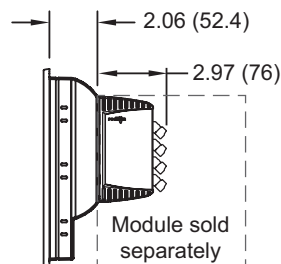
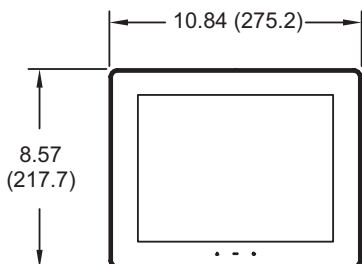
G07



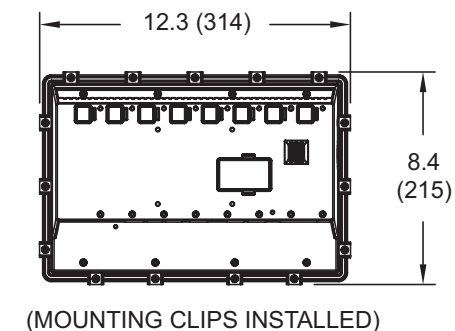
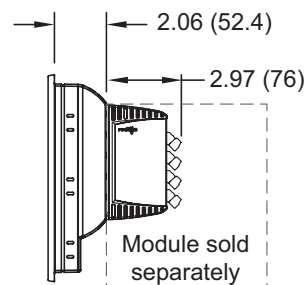
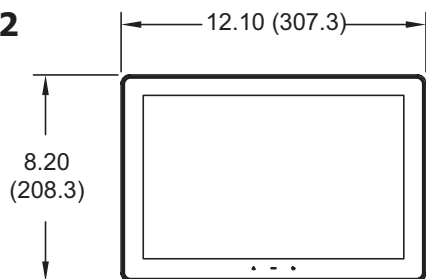
G09



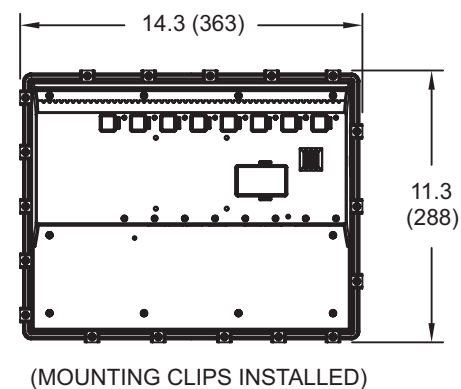
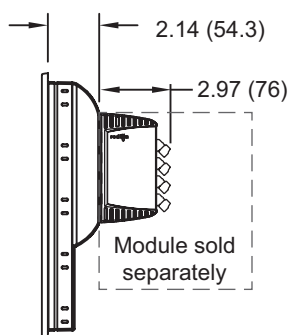
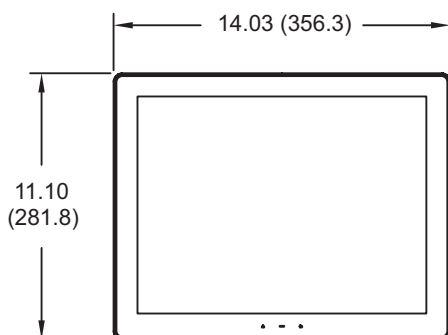
G10



G12

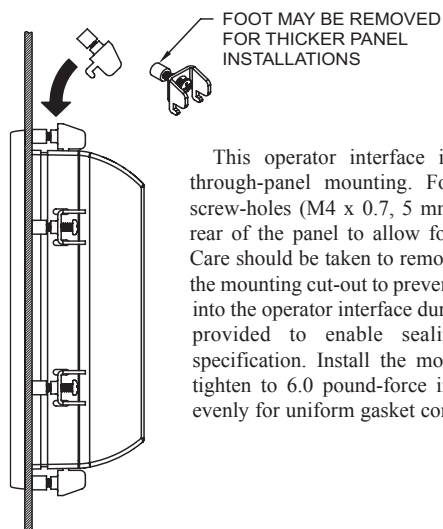


G15



OPERATOR INTERFACE INSTALLATION

MOUNTING INSTRUCTIONS



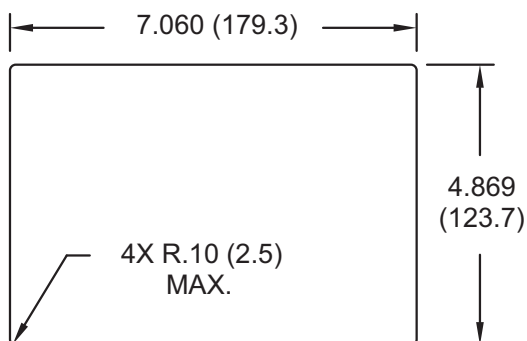
This operator interface is primarily designed for through-panel mounting. Four VESA mount tapped screw-holes (M4 x 0.7, 5 mm deep) are present on the rear of the panel to allow for stand or wall mounting. Care should be taken to remove any loose material from the mounting cut-out to prevent that material from falling into the operator interface during installation. A gasket is provided to enable sealing to NEMA 4X/IP66 specification. Install the mounting clips provided and tighten to 6.0 pound-force inch (96 ounce-force inch) evenly for uniform gasket compression.



ALL NONINCENDIVE CIRCUITS MUST BE WIRED USING DIVISION 2 WIRING METHODS AS SPECIFIED IN ARTICLE 501-4 (b), 502-4 (b), AND 503-3 (b) OF THE NATIONAL ELECTRICAL CODE, NFPA 70 FOR INSTALLATION WITHIN THE UNITED STATES, OR AS SPECIFIED IN SECTION 19-152 OF CANADIAN ELECTRICAL CODE FOR INSTALLATION IN CANADA.

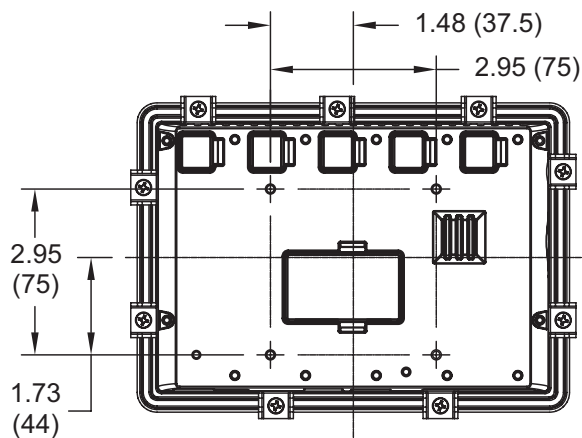
G07

PANEL CUT-OUT



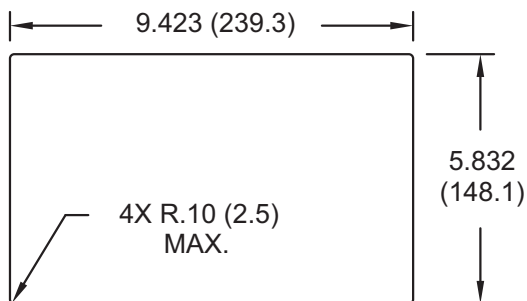
All tolerances ± 0.059 " (± 1.5 mm)

VESA MOUNT (MIS-D 75) DIMENSIONS



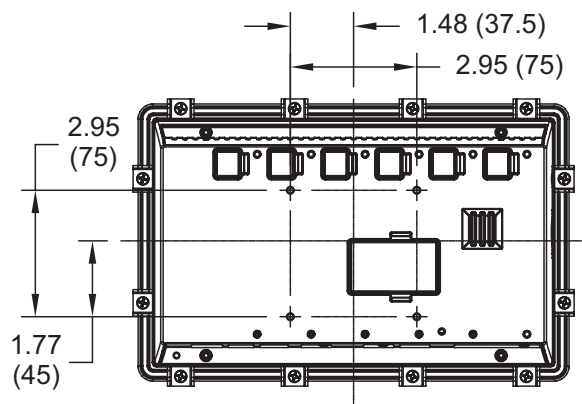
G09

PANEL CUT-OUT



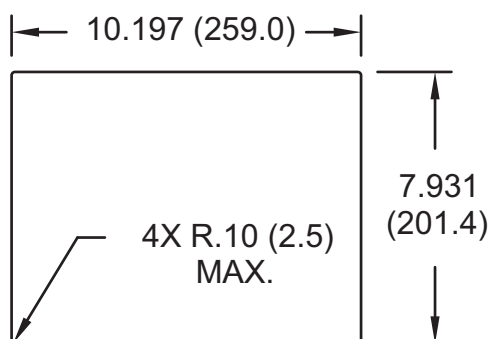
All tolerances ± 0.059 " (± 1.5 mm)

VESA MOUNT (MIS-D 75) DIMENSIONS



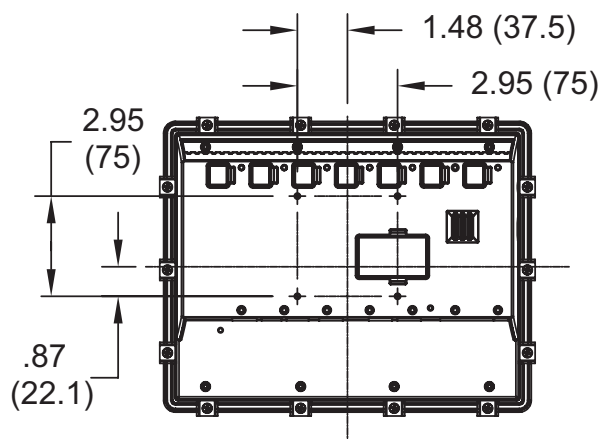
G10

PANEL CUT-OUT



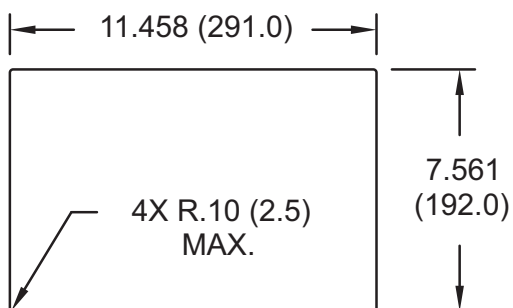
All tolerances ± 0.059 " (± 1.5 mm)

VESA MOUNT (MIS-D 75) DIMENSIONS



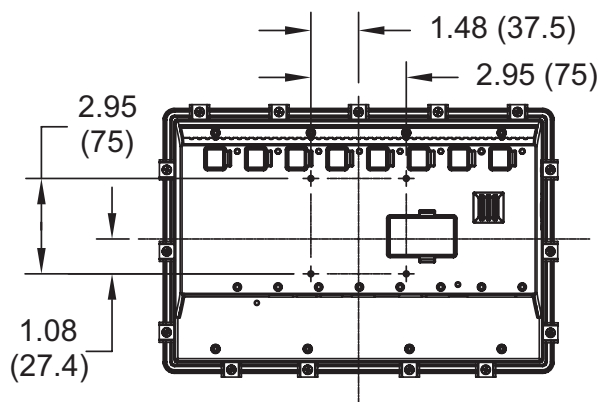
G12

PANEL CUT-OUT



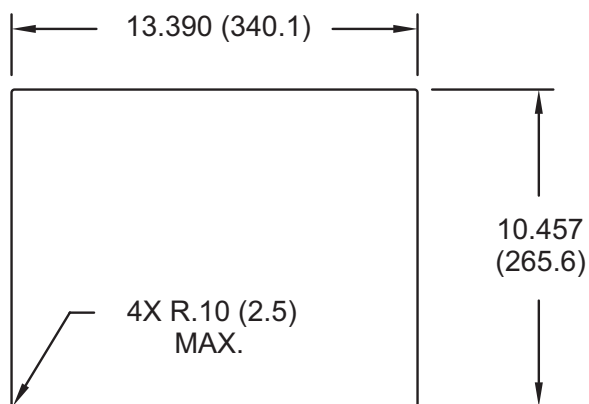
All tolerances ± 0.059 " (± 1.5 mm)

VESA MOUNT (MIS-D 75) DIMENSIONS



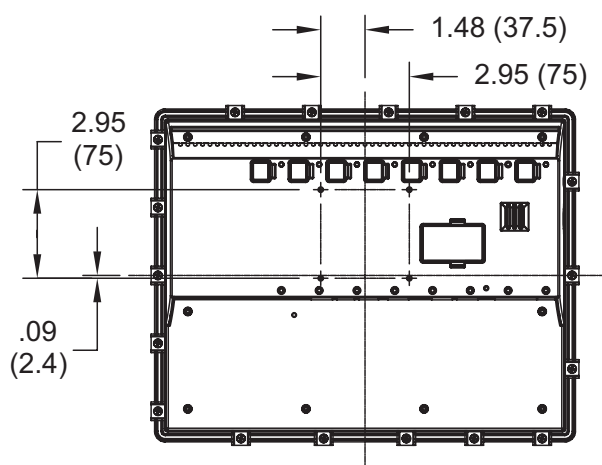
G15

PANEL CUT-OUT



All tolerances ± 0.059 " (± 1.5 mm)

VESA MOUNT (MIS-D 75) DIMENSIONS



CONNECTING TO EARTH GROUND



The protective conductor terminal is bonded to conductive parts of the equipment for safety purposes and must be connected to an external protective earthing system.

The third pin of the power connector of the G07 is chassis ground for the unit. Your unit should be connected to earth ground (protective earth).

The chassis ground is not connected to signal common of the unit. Maintaining isolation between earth ground and signal common is not required to operate your unit. But, other equipment connected to this unit may require isolation between signal common and earth ground. *To maintain isolation between signal common and earth ground care must be taken when connections are made to the unit.* For example, a power supply with isolation between its signal common and earth ground must be used. Also, plugging in a USB cable may connect signal common and earth ground.¹

¹ USB's shield may be connected to earth ground at the host. USB's shield in turn may also be connected to signal common.

POWER SUPPLY REQUIREMENTS

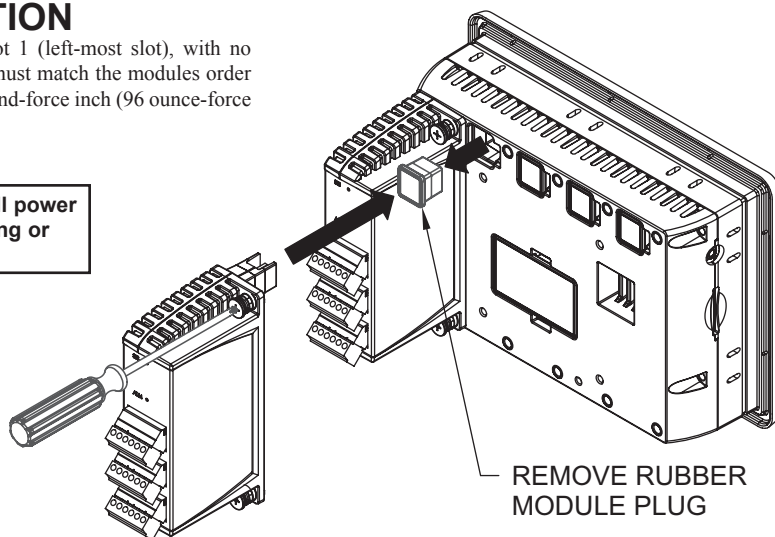
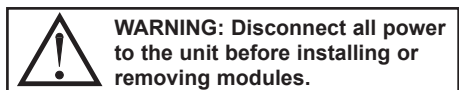
The Graphite panel requires a 24 VDC power supply. Your unit may draw considerably less than the maximum rated power depending upon the features being used. As additional features are used your unit will draw increasing amounts of power. Items that could cause increases in current are modules, additional on-board communications, SD card, and other features programmed through Crimson.

In any case, it is very important that the power supply is mounted correctly if the unit is to operate reliably. Please take care to observe the following points:

- The power supply must be mounted close to the unit, with usually not more than 6 feet (1.8 m) of cable between the supply and the operator interface. Ideally, the shortest length possible should be used.
- The wire used to connect the operator interface's power supply should be at least 22-gage wire. If a longer cable run is used, a heavier gage wire should be used. The routing of the cable should be kept away from large contactors, inverters, and other devices which may generate significant electrical noise.
- A power supply with an NEC Class 2 or Limited Power Source (LPS) and SELV rating is to be used. This type of power supply provides isolation to accessible circuits from hazardous voltage levels generated by a mains power supply due to single faults. SELV is an acronym for "safety extra-low voltage." Safety extra-low voltage circuits shall exhibit voltages safe to touch both under normal operating conditions and after a single fault, such as a breakdown of a layer of basic insulation or after the failure of a single component has occurred.

I/O MODULE INSTALLATION

Modules must be installed beginning with slot 1 (left-most slot), with no empty slots between the modules, and the order must match the modules order in the Crimson database. Torque screws to 6.0 pound-force inch (96 ounce-force inch).



COMMUNICATING WITH THE GRAPHITE

CONFIGURING GRAPHITE

The Graphite is configured using Crimson[®] software. Crimson is available as a free download from Red Lion's website. Updates to Crimson for new features and drivers are posted on the website as they become available. By configuring the Graphite using the latest version of Crimson, you are assured that your unit has the most up to date feature set. Crimson[®] software can configure the Graphite through the RS232 PGM port, USB port, or SD card.

The USB port is connected using a standard USB cable with a Type B connector. The driver needed to use the USB port will be installed with Crimson.

The RS232 PGM port uses a programming cable made by Red Lion to connect to the DB9 COM port of your computer. If you choose to make your own cable, use the "Port Pin Out Diagram" that corresponds to your specific model for wiring information.

The SD card can be used to program a Graphite by placing a configuration file and firmware on the SD card. The card is then inserted into the target Graphite and powered. Refer to the Crimson literature for more information on the proper names and locations of the files.

USB, DATA TRANSFERS FROM THE SD CARD



WARNING - DO NOT CONNECT OR DISCONNECT CABLES WHILE POWER IS APPLIED UNLESS AREA IS KNOWN TO BE NON-HAZARDOUS. USB PORT IS FOR SYSTEM SET-UP AND DIAGNOSTICS AND IS NOT INTENDED FOR PERMANENT CONNECTION.

In order to transfer data from the SD card via the USB port, a driver must be installed on your computer. This driver is installed with Crimson and is located in the folder C:\Program Files\Red Lion Controls\Crimson 3.0\Device\ after Crimson is installed. This may have already been accomplished if your Graphite was configured using the USB port.

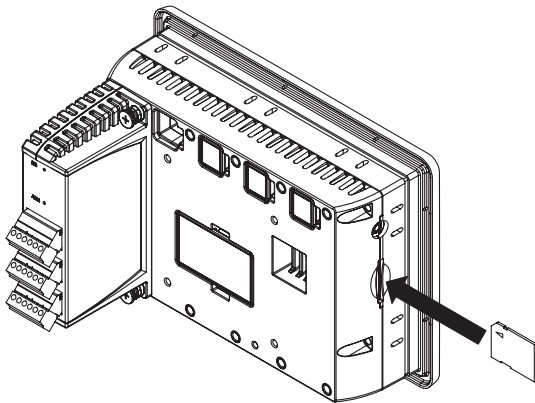
Once the driver is installed, connect the Graphite to your PC with a USB cable, and follow "Mounting the SD" instructions in the Crimson 3 user manual.

USB HOST LEDS

COLOR	STATUS
OFF	Not operational
RED	Error
GREEN	Normal operation

INSERTION/REMOVAL OF THE SD CARD

Insert the SD card into the slot provided with the card oriented as shown. The card is inserted properly when the end of the card is flush with the Graphite case. To remove the SD card, push in slightly on the card.



CABLES AND DRIVERS

Red Lion has a wide range of cables and drivers for use with many different communication types. A list of these drivers and cables along with pin outs is available from Red Lion's website. New cables and drivers are added on a regular basis. If making your own cable, refer to the "Port Pin Outs" that corresponds to your specific model for wiring information.

ETHERNET COMMUNICATIONS

Ethernet communications can be established at either 10 BASE-T or 100 BASE-TX. The Graphite unit's RJ45 jack is wired as a NIC (Network Interface Card). For example, when wiring to a hub or switch use a straight-through cable, but when connecting to another NIC use a crossover cable.

The Ethernet connector contains two LEDs. A yellow LED in the upper right, and a green LED in the upper left. The LEDs represent the following statuses:

LED COLOR	DESCRIPTION
YELLOW solid	Link established.
YELLOW flashing	Data being transferred.
GREEN (OFF)	10 BASE-T Communications
GREEN (ON)	100 BASE-TX Communications

On the rear of each unit is a unique 12-digit MAC address and a block for marking the unit with an IP address. Refer to the Crimson manual and Red Lion's website for additional information on Ethernet communications.

RS232 PORTS

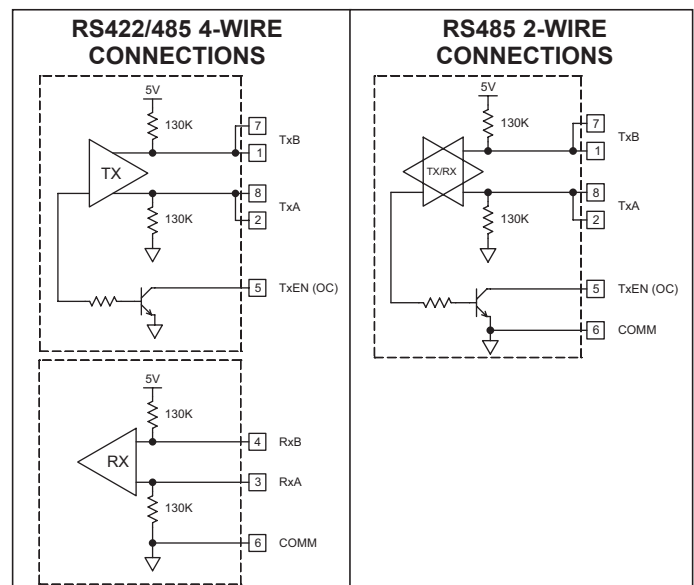
The Graphite has two RS232 ports. There is the PGM port and the COMMS port. Although only one of these ports can be used for programming, both ports can be used for communications with a PLC.

The RS232 ports can be used for either master or slave protocols with any Graphite configuration.

Graphite RS232 to a PC			
Gxx: RJ12	Name	PC: DB9	Name
4	COMM	1	DCD
5	Tx	2	Rx
2	Rx	3	Tx
	N/C	4	DTR
3	COMM	5	GND
	N/C	6	DSR
1	CTS	7	RTS
6	RTS	8	CTS
	N/C	9	RI

RS422/485 COMMS PORT

The Graphite has one RS422/485 port. This port can be configured to act as either RS422 or RS485.



Note: All Red Lion devices connect A to A and B to B. Refer to www.redlion.net for additional information.

Examples of RS485 2-Wire Connections

Graphite to Red Lion RJ11			
Gxx:RJ45	Name	RLC:RJ11	Name
5	TxEN	2	TxEN
6	COMM	3	COMM
1	TxB	5	B-
2	TxA	4	A+

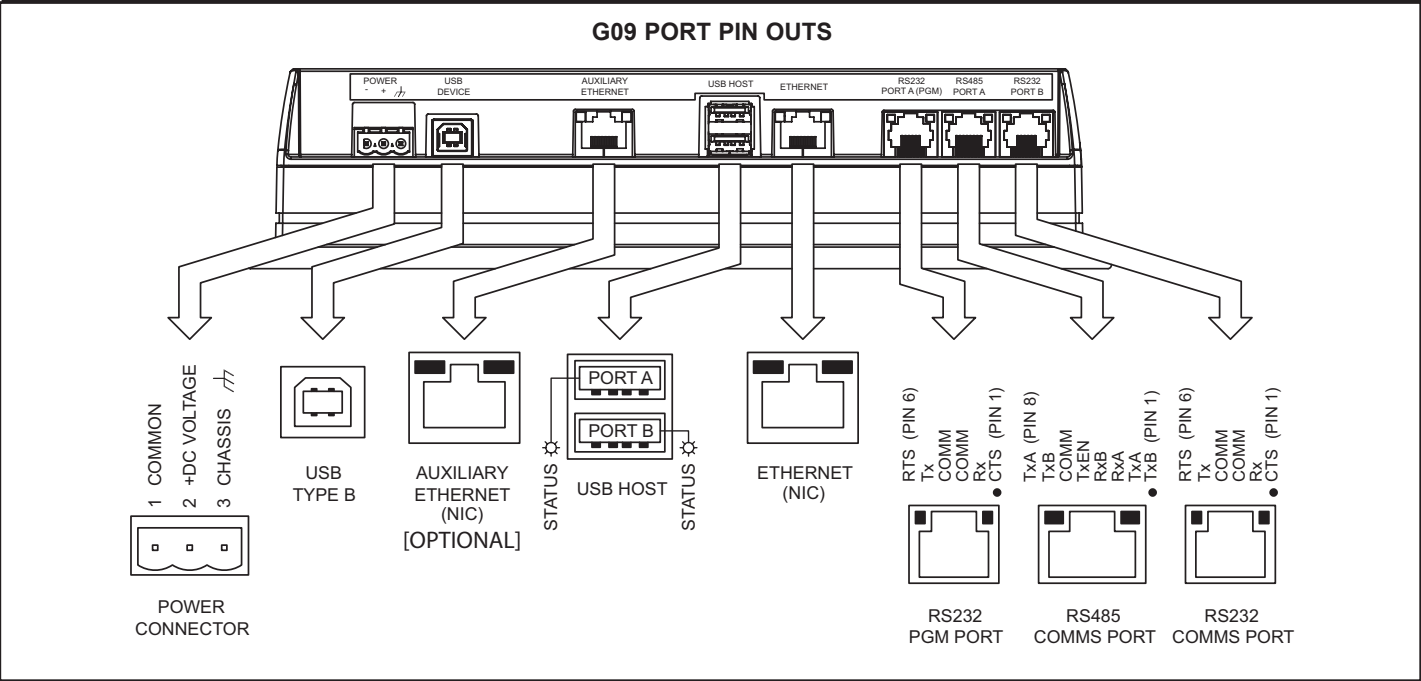
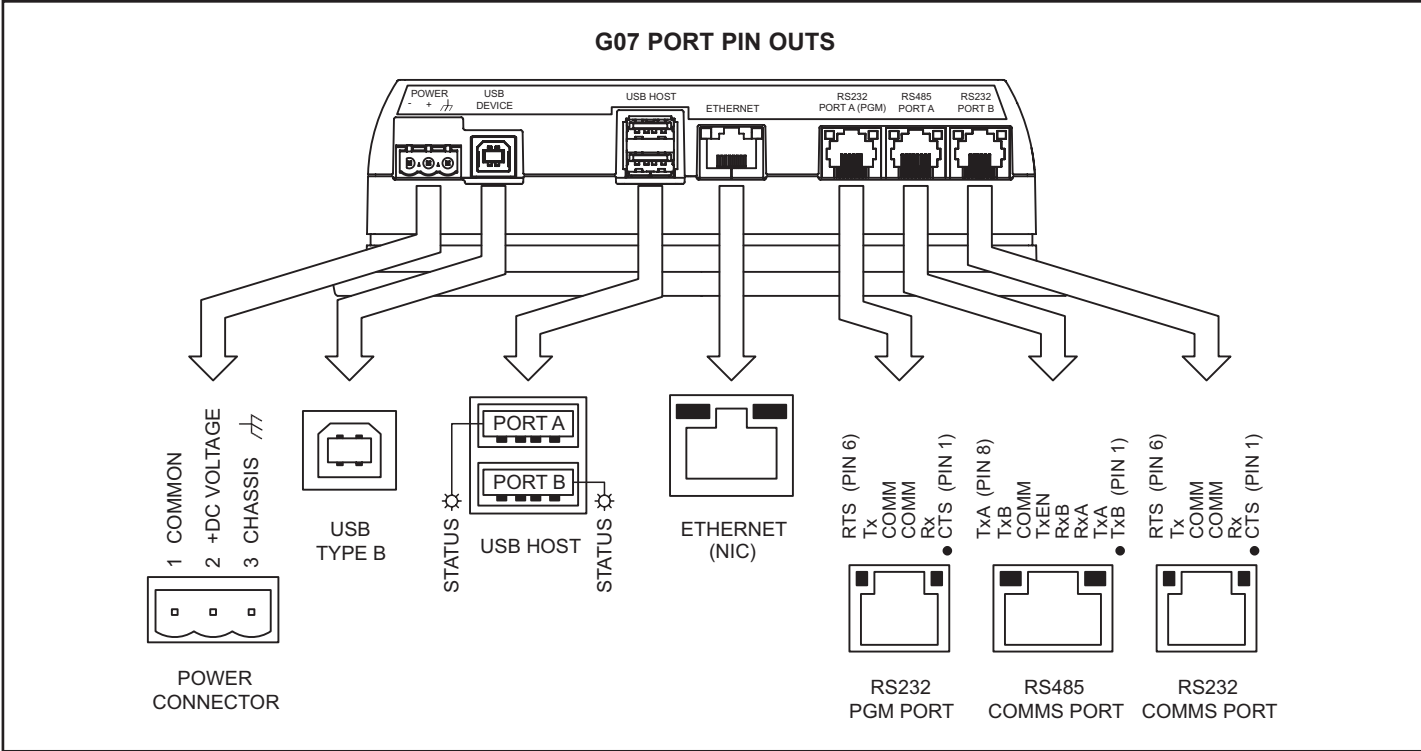
Graphite to Modular Controller			
Gxx	Name	Modular Controller	Name
1,4	TxB	1,4	TxB
4,1	RxB	4,1	RxB
2,3	TxA	2,3	TxA
3,2	RxA	3,2	RxA
5	TxEN	5	TxEN
6	COMM	6	COMM
7	TxB	7	TxB
8	TxA	8	TxA

DH485 COMMUNICATIONS

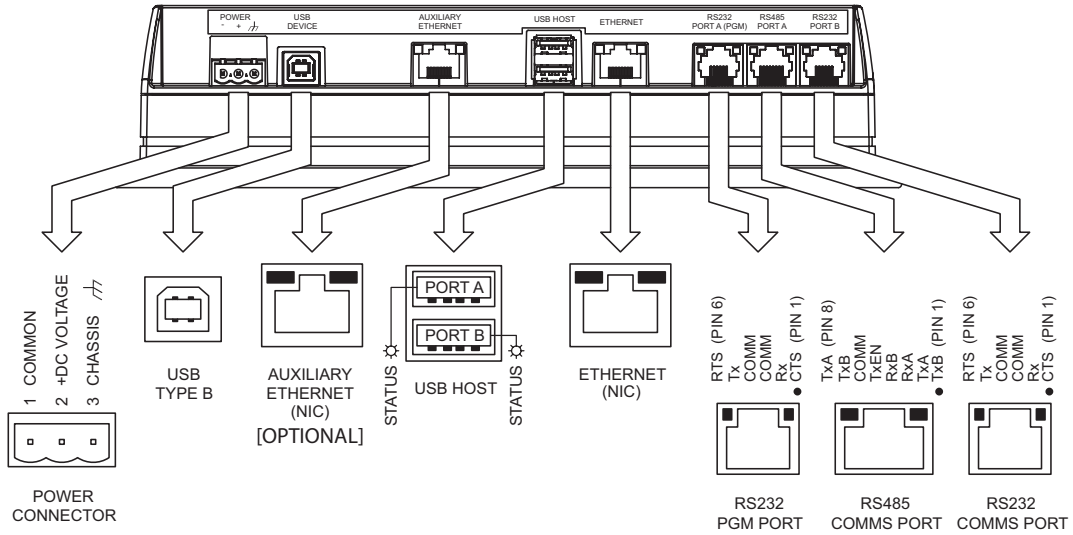
The Graphite's RS422/485 COMMS port can also be used for Allen Bradley DH485 communications.

WARNING: DO NOT use a standard DH485 cable to connect this port to Allen Bradley equipment. A cable and wiring diagram are available from Red Lion.

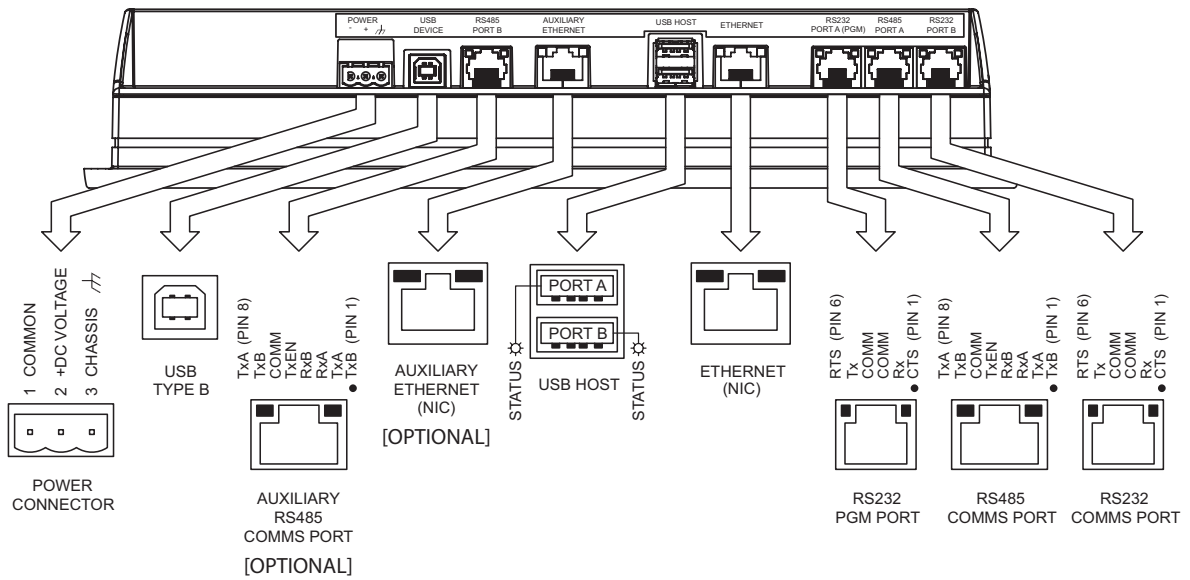
Graphite to AB SLC 500			
RJ45: RLC	Name	RJ45: A-B	Name
1	TxB	1	A
2	TxA	2	B
3, 8	RxA	-	24V
4, 7	RxB	-	COMM
5	TxEN	5	TxEN
6	COMM	4	SHIELD
4, 7	TxB	-	COMM
3, 8	TxA	-	24V



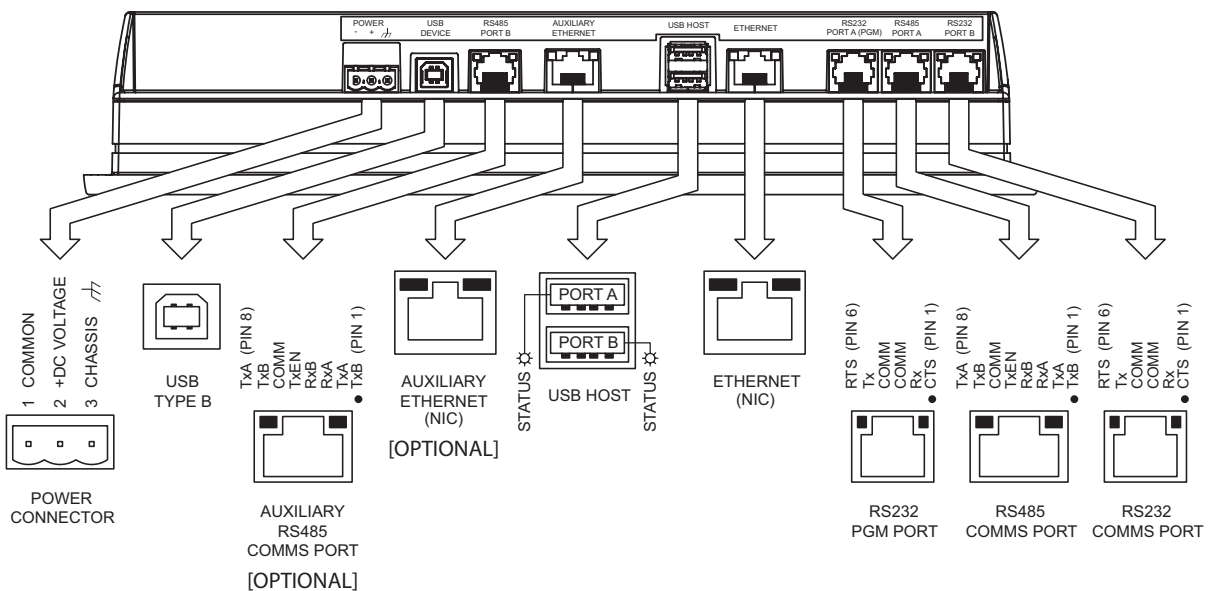
G10 PORT PIN OUTS



G12 PORT PIN OUTS



G15 PORT PIN OUTS



SOFTWARE/UNIT OPERATION

CRIMSON® SOFTWARE

Crimson® software is available as a free download from Red Lion's website, see "Ordering Information" for part number. The latest version of the software is always available from the website, and updating your copy is free.

DISPLAY

This operator interface uses a liquid crystal display (LCD) for displaying text and graphics. The display utilizes an LED backlight for lighting the display. The backlight can be dimmed for low light conditions.

The LED backlight has a limited lifetime. Backlight lifetime is based upon the amount of time the display is turned on at full intensity. Turning the backlight off when the display is not in use can extend the lifetime of your backlight. This can be accomplished through the Crimson® software when configuring your unit.

FACTORY RESET BUTTON

The factory reset button located in the lower right area of the rear panel can be used to clear databases from Graphite units using the following steps:

1. Disconnect power to the unit.
2. Using a thin probe (pin or paperclip, etc), press and hold the reset button and re-apply power to the unit.
3. Continue to hold the reset button until instructions appear on the Graphite screen (~10 seconds), then release the reset button.
4. Touch the left-hand side of the Graphite screen to clear the database.

TOUCHSCREEN

This operator interface utilizes a resistive analog touchscreen for user input. The unit will only produce an audible tone (beep) when a touch on an active touchscreen cell is sensed. The touchscreen is fully functional as soon as the operator interface is initialized, and can be operated with gloved hands.

TOUCH ICONS

There are user programmable soft keys below the display area (See figure). These softkeys have dead-front icons and have programmable LED backlights. Both the operation of the softkeys and the LEDs can be configured using Crimson.



TROUBLESHOOTING YOUR GRAPHITE

If for any reason you have trouble operating, connecting, or simply have questions concerning your new Graphite, contact Red Lion's technical support. For contact information, refer to the back page of this bulletin for phone and fax numbers.

EMAIL: techsupport@redlion.net

Web Site: <http://www.redlion.net>

BATTERY & TIME KEEPING



WARNING - EXPLOSION HAZARD - THE AREA MUST BE KNOWN TO BE NON-HAZARDOUS BEFORE SERVICING/ REPLACING THE UNIT AND BEFORE INSTALLING OR REMOVING I/O WIRING AND BATTERY.



WARNING - EXPLOSION HAZARD - DO NOT DISCONNECT EQUIPMENT UNLESS POWER HAS BEEN DISCONNECTED AND THE AREA IS KNOWN TO BE NON-HAZARDOUS.

A battery is used to keep time when the unit is without power. Typical accuracy (at 25°C) of the Graphite time keeping is less than one minute per month drift. The battery of a Graphite unit does not affect the unit's memory, all configurations and data is stored in non-volatile memory.

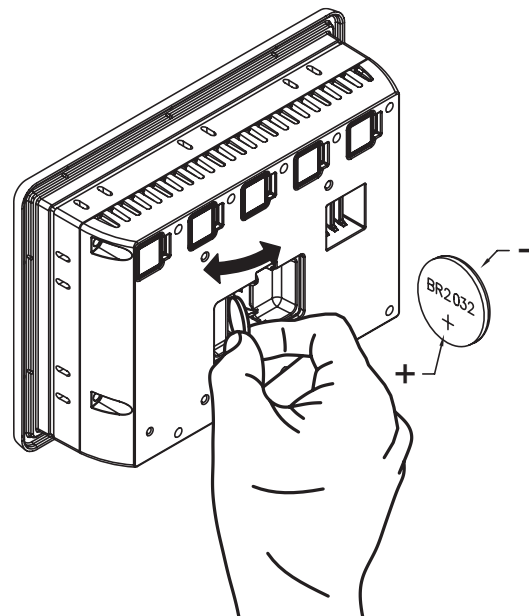
Changing the Battery

To change the battery of a Graphite, first remove power to the unit. Remove the battery cover. Grasp the top edge of the battery and push to the left to remove the battery from the holder. Lift the battery out and replace with a new battery.

Replace the battery cover, and re-apply power. Using Crimson or the unit's keypad, enter the correct time and date.

** Please note that the old battery must be disposed of in a manner that complies with your local waste regulations. The battery must not be disposed of in fire, or in a manner whereby it may be damaged and its contents could come into contact with human skin.*

The battery used by the panel is a lithium type BR2032.



ORDERING INFORMATION

DESCRIPTION	PART NUMBER
Graphite 7" color touch screen, indoor, 24 VDC powered	G07C0000
Graphite 7" color touch screen, indoor/outdoor, 24 VDC powered	G07S0000
Graphite 9" color touch screen, indoor, 24 VDC powered	G09C0000
Graphite 9" color touch screen, indoor, 24 VDC powered, additional Ethernet port	G09C1000
Graphite 10" color touch screen, indoor, 24 VDC powered	G10C0000
Graphite 10" color touch screen, indoor, 24 VDC powered, additional Ethernet port	G10C1000
Graphite 10" high resolution display, color touch screen, indoor, 24 VDC powered	G10R0000
Graphite 10" high resolution display, color touch screen, indoor, 24 VDC powered, additional Ethernet port	G10R1000
Graphite 10" color touch screen, indoor/outdoor, 24 VDC powered	G10S0000
Graphite 10" color touch screen, indoor/outdoor, 24 VDC powered, additional Ethernet port	G10S1000
Graphite 12" color touch screen, indoor, 24 VDC powered	G12C0000
Graphite 12" color touch screen, indoor, 24 VDC powered, additional Ethernet and serial port	G12C1100
Graphite 15" color touch screen, indoor, 24 VDC powered	G15C0000
Graphite 15" color touch screen, indoor, 24 VDC powered, additional Ethernet and serial port	G15C1100
Graphite Module, Single PID, Relay and Analog Outputs	GMP1RA00
Graphite Module, Single PID, Relay Outputs, Heater Current Monitor	GMP1RM00
Graphite Module, Single PID, SSR and Analog Outputs	GMP1SA00
Graphite Module, Single PID, SSR Outputs, Heater Current Monitor	GMP1SM00
Graphite Module, Dual PID, Relay Outputs	GMP2R000
Graphite Module, Dual PID, Relay and Heater Current Monitor Outputs	GMP2RM00
Graphite Module, Dual PID, SSR Outputs	GMP2S000
Graphite Module, Dual PID, SSR and Heater Current Monitor Outputs	GMP2SM00
Graphite Module, Digital I/O, 8 Inputs and 6 Relays Outputs	GMDIOR00
Graphite Module, Digital I/O, 8 Inputs and 6 Solid State Outputs	GMDIOS00
Graphite Module, 4 Universal Inputs	GMUIN400
Graphite Module, 4 Analog Outputs	GMOUT400
Graphite Module, 8 DC Current Inputs	GMINI800
Graphite Module, 8 DC Voltage Inputs	GMINV800
Graphite Module, 8 Thermocouple Inputs	GMTC8000
Graphite Module, 6 RTD Inputs	GMRTD600

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LIMITED WARRANTY

The Company warrants the products it manufactures against defects in materials and workmanship for a period limited to two years from the date of shipment, provided the products have been stored, handled, installed, and used under proper conditions. The Company's liability under this limited warranty shall extend only to the repair or replacement of a defective product, at The Company's option. The Company disclaims all liability for any affirmation, promise or representation with respect to the products.

The customer agrees to hold Red Lion Controls harmless from, defend, and indemnify RLC against damages, claims, and expenses arising out of subsequent sales of RLC products or products containing components manufactured by RLC and based upon personal injuries, deaths, property damage, lost profits, and other matters which Buyer, its employees, or sub-contractors are or may be to any extent liable, including without limitation penalties imposed by the Consumer Product Safety Act (P.L. 92-573) and liability imposed upon any person pursuant to the Magnuson-Moss Warranty Act (P.L. 93-637), as now in effect or as amended hereafter.

No warranties expressed or implied are created with respect to The Company's products except those expressly contained herein. The Customer acknowledges the disclaimers and limitations contained herein and relies on no other warranties or affirmations.

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